TC-4 Series Tachometers

Common Features

Digital Tachometer

- Prescale functions (Except TC-4L)

The TC-4 series features built-in prescale functions that can convert the number of revolutions into speed, flow rate, and the amount of production per unit time.

- High accuracy

Owing to the period measurement method, the TC-4 series offers high measurement accuracy in low speed rotation. The sampling function guarantees sufficient accuracy even in high speed rotation.



- Immediate zero display when rotation stops (TC-41) The display becomes zero 1 or 6 seconds after rotation stops.

Classification	Appearance	Model Number	Digit	Input	Power Source	Power Source for Sensors	Price
Models Dedicated to Display	HALLE	TC-4	4	Open collector	90 to 132 V AC 180 to 264 V AC	12 V DC, 50 mA	Open
Digital Output	HUUB	TC-4B	4	Open collector	90 to 132 V AC 180 to 264 V AC	12 V DC, 50 mA	Open
Models Dedicated to Display	HALTE	TC-41	4	Voltage, current and electromagnetic detector	90 to 132 V AC 180 to 264 V AC	12 V DC, 50 mA	Open
Models Dedicated to Display		TC-4L-G	4	Open collector	85 to 115 V AC	12 V DC, 30 mA	Open
Models Dedicated to Display		TC-4L-H	4	Open collector	180 to 240 V AC	12 V DC, 30 mA	Open

TC-4 Series Tachometers Lineup

TC-V

PLC

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Electronic

Tachometer

Digital Timer

Programmable Cam

Counter

SENSOR

ENCODER

COUNTER

INFORMATION

TC-4

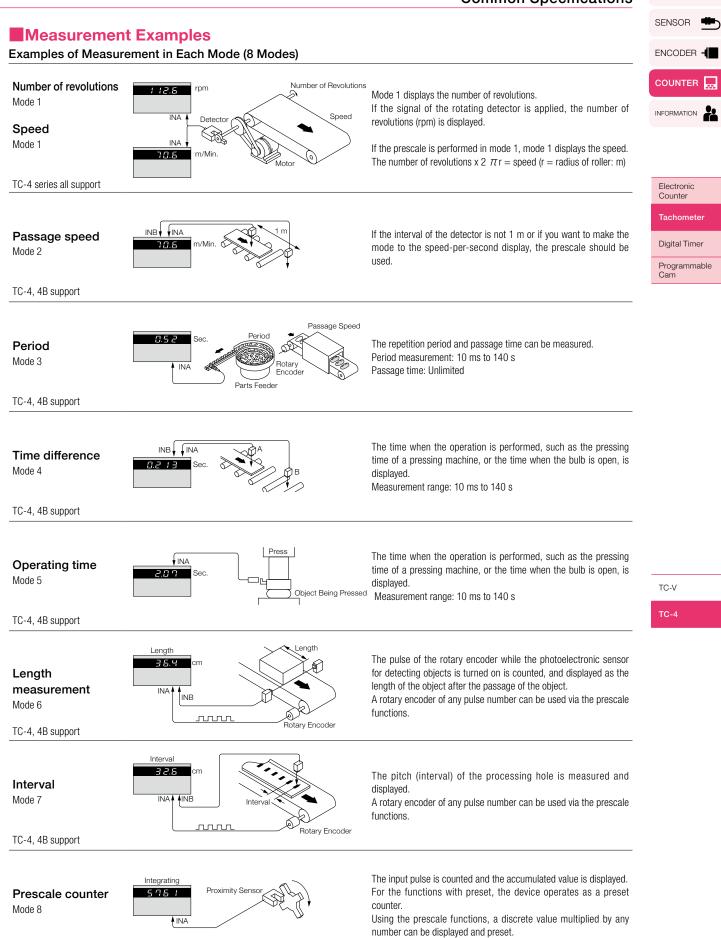
TC-4 Series Tachometers

Common Specifications

PLC

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The specifications and prices described in this catalog were valid when the catalog was issued. For the latest information, contact our sales persons or see our website.

TC-4, 4B support



PLC HMI SENSOR ENCODER COUNTER

INFORMATION

Electronic

Tachometer

Digital Timer

TC-V

Programmable Cam

Counter

TC-4 Series Tachometers

Common Specifications

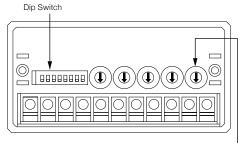
Description of Functions

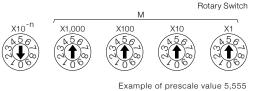
Prescale Functions

In this function, the measured data is multiplied by a 4-digit numeric value set in advance, and the results of calculation are displayed or output to the display and the output terminal.

The multiplication value is set by the five miniature rotary switches on the back of case.

The numeric value that can be set is expressed in M x 10⁻ⁿ where M represents a 4-digit integer and n represents any numeric value from 0 to 9. The maximum numeric value that can be set becomes 9,999 in the case of M = 9,999 and n = 0, and the minimum numeric value becomes 1 x 10⁻⁹ in the case of M = 0001 and n = 9. The TC -4L does not have this function.





Decimal Point Switching Function

It is possible to make the decimal point light up in any position of a 4-digit numerical value on the display.

Since the correct data is always displayed according to the position of the decimal point, the placement of the decimal point is not necessary.

The decimal point lighting position can be set from the DIP switches on the back of the case.

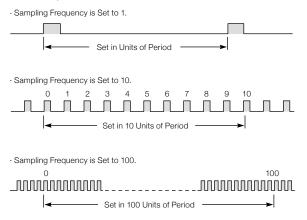


Sampling Function

(Effective only for mode 1)

The measurement principle of TC series tachometers is the period measurement method in which the time required for the measured axle to rotate one revolution is measured and the revolutions per minute are calculated based on the time.

In this method, if the axle rotates at high speed, the time required for one revolution becomes shorter, deteriorating the measurement accuracy. Therefore, in the TC series, other than the regular period measurement for every one revolution, the number of revolutions is calculated from the time required for 10 revolutions or 100 revolutions in order to prevent the deterioration of measurement accuracy in high speed rotation. This is called the "sampling function" and the number of samplings can be set from the DIP switch (miniature switch) to either 1, 10, or 100 revolutions (only 1 time for the TC-4L).



Error Code Display Function

The error code is displayed when the measurement data exceeds the effective range or the prescale value is set outside the prescribed range.



Comr	Common Errors							
Error Code	Error Name	Error details						
60	Overflow error	The data that should be displayed is larger than the display range.						
683	Underflow error	The digit of the data that should be displayed by prescale and decimal point setting is lower than the display range.						
683	Prescale setting error	The integer part setting of the prescale set value is zero.						
804	Over input frequency	The input frequency in the mode 1 exceeds 10 kHz.						

(Note) The error indications of E01, E02, and E04 will automatically reset when the measured value enters the normal range.

TC-4 Series Tachometers

Common Specifications

Explanation of the Run Mode

Mode 1: Measurement of the Number of Revolutions (rpm)

* Excluding the TC-41 (See individual specifications).

* The TC-4L does not have IN B.

- The reciprocal (1/T) of the input period (T) of IN A is multiplied by 60 and displayed as the number of revolutions (rpm).
- IN B is prohibited from input and the internal measurement operation is prohibited when IN B is ON and the display data continues holding the previous state.

Display	Previous measurement	$\frac{1}{T1} \times 60 \text{ rpm}$	$\frac{1}{T2} \times 60$ rpm	$\frac{1}{T3}$ × 60 rpm	Retains	$\frac{1}{T3}$ × 60 rpm
IN A	Π		Π	Π		П
IN B	←T1→	← T2 →	← T3 →	1		

The measuring range is 10 to 9,999 rpm when the input is 1 P/R, sampling = 1, and prescale = 1. In the case above, the period (T) should be 300 ms or more, and if the period is below 300 ms, the number of revolutions is measured at the interval of one period of more. The previous measured value is displayed 6 sec after rotation stops.

Mode 2: Measurement of Passage Speed (m/minute)

- The reciprocal of the time (T) from ON of IN A to ON of IN B is multiplied by 60 and displayed as the passage speed between point A and point B.
- When the interval of the sensor for IN A and the sensor for IN B is 1 m, the units are m/min.

Display	Previous measurement	1 T1 >	< 60 m/min	$\frac{1}{T2}$ × 60 m/min	$\frac{1}{T3}$ × 60 m/min
IN A					
IN B		≺Ta⊁ ∢	— T2 — →	←Ta → ← T3 -	→
	The measuring range T should I	be between ·	10 ms and 6 sec. I	Until the start of the next i	measurements,

downtime Ta of 30 ms is required.

Mode 3: Period (Measuring Range: 10 ms to 140 s)

- The input period of IN A is measured and displayed as is.
- However, the period that can be measured is from 10 ms to 140 s, and measurement is performed every two periods.
- IN B is prohibited from input and the internal measurement operation is prohibited when IN B is ON and the display data continues holding the previous state.

If IN B turns ON during measurement, the measurement operation is canceled.

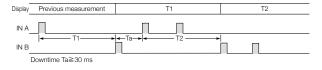
Display Previous Measurement	T1	T2	T3	Retains	s T3 T4
IN A ← T1→	← Ta → ← T2 →	 Ta → - - T3 →			←T4 →

Until the start of the next measurements, downtime Ta of 30 ms is required.

Mode 4: Time Difference (Measuring Range: 10 ms to 140 s)

- The time (T) from ON of IN A to ON of IN B is measured and displayed as is.

The time that can be measured is from 10 ms to 140 s.



Mode 5: Operating Time

(Measuring Range: 10 ms to 140 s)

- The time (T) when IN A is ON is measured and displayed. The time that can be measured is from 10 ms to 140 s .
- IN B is prohibited from input and the internal measurement operation is prohibited when IN B is ON and the display data continues holding the previous state.
- If IN B turns ON during measurement, the measurement operation is canceled.

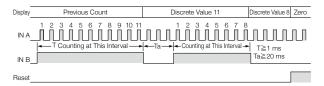
Display	Previous measurement	T1	T2	T3
IN A				1
-		∢ Ta → ∢ T2 →		-
IN B				

Downtime Ta≧30 ms

Mode 6 Mode 6: Length Measurement

(Measurement of Length) * IN A responsivity: 10 kHz

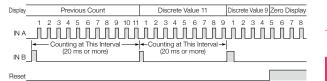
- The number of pulses that are input to IN A while IN B is ON is counted, and the number of pulses counted when IN B is OFF is displayed.
- When the reset input is ON, the indicated value returns zero.



Mode 7 Mode 7: Interval (Measurement of Interval)

* IN A responsivity: 10 kHz

- The number of pulses that have been input in IN A since IN B turned ON is counted, and the number of impulses that have been input in IN A until IN B turns ON next is displayed.
- When the reset input is ON, the indicated value returns zero.



Mode 8 Mode 8: Prescale Counter (Integrating Display of Pulse)

* IN A responsivity: 1 kHz

- The number of pulses applied to IN A is counted and a discrete value is displayed.
- IN B is the prohibition input for IN A and ignores the input of IN A while IN B is ON.
- When the reset input is ON, the indicated value returns zero.



PLC	
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SENSOR	
ENCODER	-
COUNTER	
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Electronic Counter Tachometer

Digital Timer Programmable

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TC-V

TC-4



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TC-V

TC-4 Series Tachometers

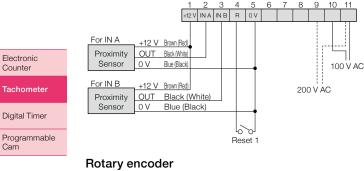
Use Example

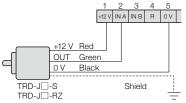
Example of Connection of the

Terminal

Proximity Sensor

The type of proximity sensors that can be connected are the APS series models with an N or E and Z attached to the output symbol. Example: APS3-16F-E

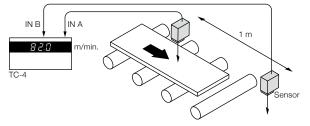




Example Applications

Example 1: Measurement of the Travel Speed **Between the Two Points**

As shown in the figure below, the travel speed of an object that passes below the sensors installed at the interval of 1 meter is detected and displayed as the travel speed per minute (m/minute).

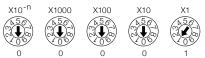


- 《Design 1》 Selection of a model Display the TC-4 for the speed indication.
- 《Design 2》 Input sensor Use the photoelectronic sensor for IN A and IN B.
- 《Design 3》 Setting DIP switches Set the 8 DIP switches on the back of the TC-4.

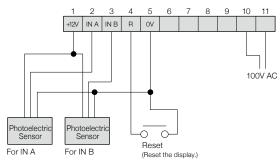
Switch	Purpose	Design Condition	Setting
1	Input frequency	high speed input	OFF
2	Desimal point	1 digit offer desired point (000 0)	ON
3	Decimal point	1 digit after decimal point (000.0)	OFF
4			ON
5	Operation mode	Mode 2	OFF
6			OFF
7	Number of	1	OFF
8	samplings	1	OFF

《Design 4》 Setting the prescale

Set to x 1. (The prescale is set to x 1 before shipment.)



《Design 5》 Connection



Electronic Counter / Controller



TC-4 Series Tachometers

Electronic Counter
Tachometer
Digital Timer
Programmable Cam





INFORMATION

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TC-4 **Features**

Display-dedicated Type Tachometer

- Multifunctional high-performance model for display
- The large LED numeric indicators that emit red light display bright, easy-tosee characters with the height of 14.2 mm.
- The 8 operation modes enable measurement of the number of revolutions, speed, period, time difference, duration, length and interval, and integration. - The TC-4 has a prescale, sampling, and decimal point switching functions.
- Display period: When the period of the input pulse is within 0.4 sec,
 - the displayed data changes every 0.4 sec.



Tachometer

Electronic

Counter

Digital Timer Programmable Cam

Electrical Specifications

Items	Specifications
Rated Voltage Range	90 to 132 V AC/180 to 264 V
Rated Frequency	50/60 Hz
Power Consumption	14 VA
Withstand Voltage	2,000 V AC 1 min (Between power supply and external terminal)
Insulation Resistance	$20\ \text{M}\Omega$ or higher $500\ \text{V}\ \text{DC}$ (Between power supply and external terminal)

Environmental Specifications

Items	Specifications		
Ambient Operating Temperature	-10 to +50°C		
Storage Temperature	-25 to +70°C (No freezing)		
Use / Storage Ambient Humidity	35 to 90% RH (No condensation)		
Vibration Resistance	Endurance: Displacement amplitude: 0.5 mm, frequency: 10 to 55 Hz, 3 axial directions Malfunction: Displacement amplitude: 0.35 mm, frequency: 10 to 55 Hz, 3 axial directions		
Impact Resistance	Endurance: 490 m/s ² 11 ms, 3 axial directions Malfunction: 98 m/s ² 11 ms, 3 axial directions		
Noise Resistance	1 kV 1 µs Between power supply terminals		

TC-V

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Input Specifications

	Specifications					
Name	Booponoivity	Input	Input Voltage			
	Responsivity	Resistance	ON Voltage	OFF Voltage		
Count Input	10 Hz 10 kHz Switching	1 kΩ	0 to 4 V	10 to 30 V		
Reset Input*	30 ms					

* The display cannot be reset in modes 1 to 5.

Input Single Pulse Width Configuration of the Input Circuit

Input

Single 6

INA·INB·Reset

+12 V

Up to 12 mA

Each Input 1 kΩ

---0-K--w

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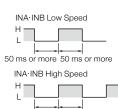
0 V When each input terminal

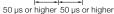
is short-circuited to the 0 V

terminal, input turns ON.

Internal

Circuit







Items	Spec	cifications				
Counting System	Period measurement syste	em				
Function	Only display	Only display				
Display		Red 7-segment LED, 4-digit, height of characters 14.2 mm				
Basic Measurement Range	10 to 9,999 rpm, 10 ms to	o 140 s, 1 to 9,999 count				
Measurement Accuracy	\pm 1 degit (mode 1)/ \pm 0.1	ms (mode 2 to 5)				
Measurement Item	8 mode*					
Prescale Functions	M x 10 ⁻ⁿ = 10^{-9} to 9,999 1 \leq M \leq 9,999, 0 \leq n \leq 9 (M and n are integers)					
Sampling Function	1 time, 10 times, 100 times (Effective only for mode 1)					
Connection Method	Backside screw terminal block					
Power Source for Sensors	12 V DC 50 mA					
Power Source Reset	Power supply shutdown time 0.5 s/Reset time 0.6 s					
Dimensions (mm)	96 W x 48 H x 105 D					
Weight	Approx. 450 g					
Accessories	Mounting brackets, unit la	bel				
Price	Open					
8 mode Mode 1 Mode 2 Mode 3 Mode 4 Mode 5 Mode 6 Mode 7	Number of revolutions Passage speed Period Time difference Operating time Length measurement Interval	rpm m/minute Second Second Second				
Mode 8	Prescale counter					

1C-4

Each Part Name and Function

ΗМΙ SENSOR ENCODER COUNTER 🛄

Electronic

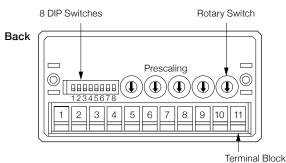
Counter Tachometer

PLC

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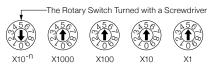


The connecting terminals and setting switches are centrally provided on the back panel of the case.



Setting the Prescale

The prescale function is used for displaying the obtained measured value multiplied by a certain constant.

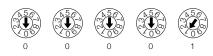


Measured Value x Prescale Value = Indicated Value

As the prescale value, any 4-digit numeric value from a minimum 1×10^{-9} to a maximum 9,999 x $10^{-0} = 9,999$ can be set.

[Note]

- The exponent (10⁻ⁿ) can be set in the range of 0 to 9.
- If the prescale function is not used, the prescale should be set to $1 \times 10^{-0} = 1$ as shown below.



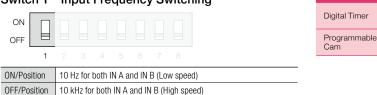
Setting the Back Side DIP Switches ON Ħ OFF 1 2 З 4 5 6 7 8 Switching the Number of Samplings (1 time, 10 times, 100 times) Operation Mode Switching (8 Modes) Decimal Point Switching

Input Frequency Switching

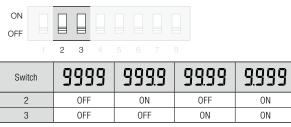
ON

OFF

Switch 1 Input Frequency Switching



Switch 2.3 Decimal Point Switching



Switch 4.5.6 Operation Mode Switching



Switch	Mode 1	Mode 2	Mode 3	Mode 4	Mode 5	Mode 6	Mode 7	Mode 8
4	OFF	ON	OFF	ON	OFF	ON	OFF	ON
5	0FF	OFF	ON	ON	OFF	OFF	ON	ON
6	OFF	OFF	OFF	OFF	ON	ON	ON	ON

TC-V

TC-4

Switch 7.8 Switching the Number of Samplings



Switch	1 Time	10 Times	100 Times		
7	OFF	ON	OFF	ON	
8	OFF	OFF	ON	ON	



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Electronic Counter

Digital Timer Programmable Cam

TC-4

Connection

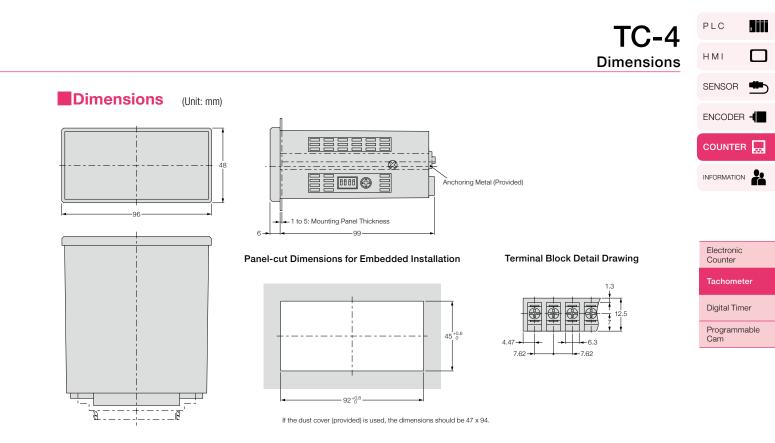
Connecting the Terminal Block

1 2 6 7 8 3 4 5 9 10 11 \otimes \otimes \otimes \otimes \otimes \otimes \otimes \otimes \otimes \otimes \otimes +12 V IN A IN B R 0 V 100 V AC 200 V AC

Terminal Number	Symbol	Description
1	+12 V	DC power output for supplying to the sensor
2	IN A	Input
3	IN B	Input
4	R	Reset input (Display is reset in modes 6, 7, and 8.)
5	0 V	Common of input and sensor power supply
6	Empty	(Not connected)
7	Empty	(Not connected)
8	Empty	(Not connected)
9	200 V AC	
10	100 V AC	Power source input
11	0 V AC	

TC-V

TC-4





TC-4B

Features

PLC П нмі SENSOR ENCODER COUNTER

INFORMATION

Display-dedicated Type Tachometer with Digital Output

- Having the basic configuration of the TC-4, the TC-4B model features additional digital output (BCD code) functions.
- Other functions except the digital output are the same as the TC-4.
- Display period: Although the display data and BCD output are the same, the digital output is output earlier than the display data when the input period is not longer than 0.4 sec.



Tachometer

Electronic Counter

Digital Timer Programmable Cam

Electrical Specifications

Items	Specifications
Rated Voltage Range	90 to 132 V AC/180 to 264 V
Rated Frequency	50/60 Hz
Power Consumption	14 VA
Withstand Voltage	2,000 V AC 1 min (Between power supply and external terminal)
Insulation Resistance	$20\ \text{M}\Omega$ or higher 500 V DC (Between power supply and external terminal)

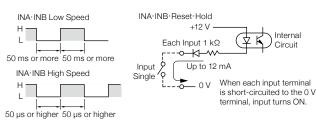
Environmental Specifications

Items	Specifications
Ambient Operating Temperature	-10 to +50°C
Storage Temperature	-25 to +70°C (No freezing)
Use / Storage Ambient Humidity	35 to 90%RH (No condensation)
Vibration Resistance	Endurance: Displacement amplitude: 0.5 mm, frequency: 10 to 55 Hz, 3 axial directions Malfunction: Displacement amplitude: 0.35 mm, frequency: 10 to 55 Hz, 3 axial directions
Impact Resistance	Endurance: 490 m/s ² 11 ms, 3 axial directions Malfunction: 98 m/s ² 11 ms, 3 axial directions
Noise Resistance	1kV 1µs Between power supply terminals

Input Specifications

	Specifications						
Name	Deservativity	Input	Input Voltage				
	Responsivity	Resistance	ON Voltage	OFF Voltage			
Count Input	10 Hz 10 kHz Switching	1 kΩ	0 to 4 V	10 to 30 V			
Reset Input	30 ms						
Hold Input	30 1115						

Input Single Pulse Width Configuration of the Input Circuit



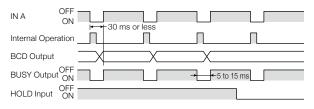
Function/Performance Specifications

Items		Specifications				
System	Period measurement	Period measurement system				
	Digital output (BCD or	Digital output (BCD output 4-digit)				
	Red 7-segment LED, 4	l-digit, height of characters 14.2 mm				
surement	0 to 9,999 rpm, 10 m	is to 140 s, 1 to 9,999 count				
ent Accuracy	±1 degit (mode 1)/±	:0.1 ms (mode 2 to 5)				
ient Item	8 mode*					
unctions		M x 10 ⁻ⁿ = 10 ⁻⁹ to 9,999 1 \leq M \leq 9,999, 0 \leq n \leq 9 (M and n are integers)				
Function	1 time, 10 times, 100	1 time, 10 times, 100 times (Effective only for mode 1)				
n Method	Backside screw termi	Backside screw terminal block				
irce for Sensors	3 12 V DC 50 mA	12 V DC 50 mA				
ırce Reset	Power supply shutdown time 0.5 second/ Reset time 0.5 second					
ıs (mm)	96 W x 48 H x 110 D					
	Approx. 450 g					
es	Mounting brackets, ca	ard edge connector, unit label				
	Open					
Mode 1 Mode 2 Mode 3 Mode 4 Mode 5 Mode 6 Mode 7	Number of revolutions Passage speed Period Time difference Operating time Length measurement Interval	rpm m/minute Second Second Second				
	Irce Reset is (mm) 35 Mode 1 Mode 2 Mode 2 Mode 3 Mode 4 Mode 5 Mode 6	System Period measurement Digital output (BCD on Red 7-segment LED, 4 Isurement 0 to 9,999 rpm, 10 m Interf Accuracy ± 1 degit (mode 1)/ \pm Interf Accuracy ± 10 D Interf Accuracy ± 10 D Interf Accuracy ± 10 D Interf Accuracy ± 0 Power supply shutdow Reset time 0.5 second Approx. 450 g Interf Accuracy ± 0 Passage speed Mode 1 Number of revolutions Mode 2 Passage speed				

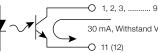
Output Specifications

Circuit Configuration	Open collector
Operation	ON for data 1
Working Voltage	24 V or lower
Working Current	30 mA or lower
Residual Voltage	2 V or lower

BCD Output and BUSY/ HOLD Timing (Example of Mode 1)



Configuration of BCD Output and BUSY Output



30 mA, Withstand Voltage: Up to 30 V

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http://www.koyoele.co.jp/english/

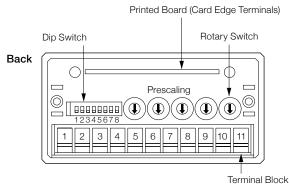
TC-4B

Each Part Name and Function



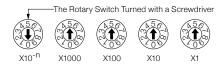
Explanation of the Back Panel

The connecting terminals and setting switches are centrally provided on the back panel of the case.



Setting the Prescale

The prescale function is used for displaying the obtained measured value multiplied by a certain constant.



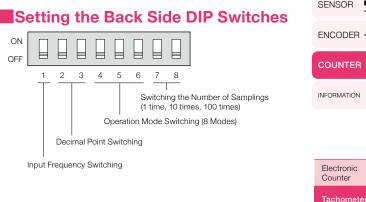
Measured Value x Prescale Value = Indicated Value

As the prescale value, any 4-digit numeric value from a minimum 1×10^{-9} to a maximum $9,999 \times 10^{-0} = 9,999$ can be set.

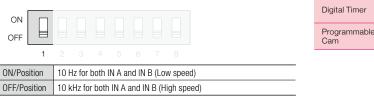
[Note]

- The exponent (10^{-n}) can be set in the range of 0 to 9.
- If the prescale function is not used, the prescale should be set to 1 x $10^{\cdot0}=1$ as shown below.





Switch 1 Input Frequency Switching



Switch 2.3 Decimal Point Switching

ON OFF												
		2	3									
Swite	ch	9	99	39	0	39	99	0	<u> 999</u>	3	<u>99</u>	39
2			OFF			10	١		0FF		ON	
3			OFF			0F	F		ON		ON	

Switch 4.5.6 Operation Mode Switching



Switch	Mode 1	Mode 2	Mode 3	Mode 4	Mode 5	Mode 6	Mode 7	Mode 8
4	OFF	ON	0FF	ON	OFF	ON	0FF	ON
5	OFF	OFF	ON	ON	OFF	OFF	ON	ON
6	OFF	OFF	OFF	0FF	ON	ON	ON	ON

TC-V

TC-4

Switch 7.8 Switching the Number of Samplings

ON				Π	
OFF			Ħ	Ħ	

OFF

8

1	2 3 4	5 6 7	8	
Switch	1 Time	10 Times	100 1	Times
7	OFF	ON	OFF	ON

OFF

0N

0N





Electronic

Tachometer

Digital Timer

Cam

Programmable

Counter

TC-4B

Connection

Connecting the Terminal Block

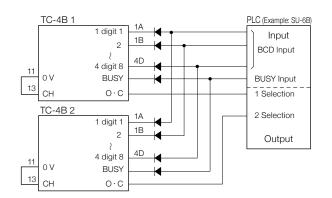
2 3 5 6 8 9 1 4 7 10 11 \otimes \otimes \otimes \otimes \otimes \otimes (\mathbf{x}) \otimes \otimes \otimes \otimes +12 V IN A IN B R 0 V 100 V AC 200 V AC

	Terminal Number	Symbol	Description
	1	+12 V	DC power output for supplying to the sensor
	2	IN A	Input
	3	IN B	Input
	4	R	Reset input (Display is reset in modes 6, 7, and 8.)
	5	0 V	Common of input and sensor power supply
_	6	Empty	(Not connected)
	7	Empty	(Not connected)
	8	Empty	(Not connected)
	9	200 V AC	
	10	100 V AC	Power source input
	11	0 V AC	

Example of BCD Output Connection

If No.11 (input common) of the card edge terminal is connected to No.13 (CH), the input common is separated from the output common.

When taking in BCD data from two or more TC-4B units for the PLC (programmable controller), the TC-4B units can have a common BCD output and BUSY output, and, therefore, the PLC can configure 17 input points. In this case, however, all BCD outputs and BUSY outputs require a diode.



Connection of a Card Edge Terminal

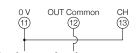
The TC-4B outputs 4-digit decimal numbers by BCD signal to the card edge terminal (connector is provided).

	Г	1	2	3	4	5	6	7	8	9	10	11	12	13	14	1
	L									-		-		-		I
		1	2	З	4	5	6	7	8	9	10	11	12	13	14	
Symbol of t	he Terminal B	1A	1B	2A	2B	ЗA	ЗB	4A	4B	BUSY	HOLD	0 V	O · C	СН		
Nameplate	LA	1C	1D	2C	2D	ЗC	3D	4C	4D	BUSY	HOLD	0 V	0.C	СН		
																_
	Upper B	1	2	1	2	1	2	1	2	BUSY	HOLD	0 V	0.C	СН	Empty	
Meaning of the Signal	Bottom A	4	8	4	8	4	8	4	8	BUSY	HOLD	0 V	O · C	СН	Empty	
	Digit and Others	1 d	igit	2 c	ligit	3 (digit	4 d	ligit	Output	Input	Commor	OUT Common	O · C Switching		

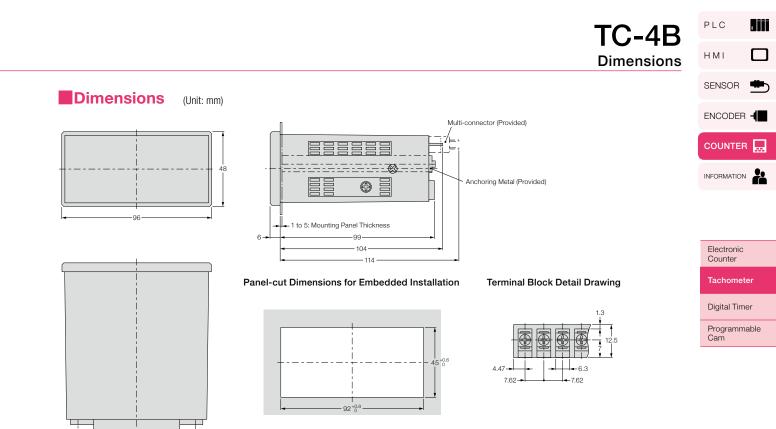
Note: Card edge terminal No. 11 and terminal No. 5 of the terminal block are internally connected.

Switching the OUT Common

Terminal No. 11 and terminal No.12 are internally connected. If the No.13 CH and terminal No.11 are short-circuited, terminal No.11 is separated to the input common and terminal No.12 is separated to the output common respectively.



Input Common Output Common



TC-V

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TC-41

PLC

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Electronic Counter

Tachometer

Digital Timer

Programmable Cam

SENSOR

ENCODER

COUNTER

INFORMATION

Features (Discontinued Products)

Display-dedicated Type Tachometer with Multifunctional Input

- Models dedicated to displaying the number of revolutions feature an input circuit that can support all kinds of devices.
- The TC-41 quickly displays zero when rotation stops
- (1 or 6 sec after rotation stops).
- To display the measured value for 1 sec as an average, the TC-41 can minimize the
- instability of the display caused by the rotating irregularity of the measured machine.
- The TC-41 features prescale, sampling, and decimal point switching functions.

Electrical Specifications

Items	Specifications
Rated Voltage Range	90 to 132 V AC/180 to 264 V
Rated Frequency	50/60 Hz
Power Consumption	14 VA
Withstand Voltage	2,000 V AC 1 min (Between power supply and external terminal)
Insulation Resistance	$20\ \text{M}\Omega$ or higher $500\ \text{V}\ \text{DC}$ (Between power supply and external terminal)

Environmental Specifications

Items	Specifications
Ambient Operating Temperature	-10 to +50°C
Storage Temperature	-25 to +70°C (No freezing)
Use / Storage Ambient Humidity	35 to 90%RH (No condensation)
Vibration Resistance	Endurance: Displacement amplitude: 0.5 mm, frequency: 10 to 55 Hz, 3 axial directions Malfunction: Displacement amplitude: 0.35 mm, frequency: 10 to 55 Hz, 3 axial directions
Impact Resistance	Endurance: 490 m/s ² 11 ms, 3 axial directions Malfunction: 98 m/s ² 11 ms, 3 axial directions
Noise Resistance	1 kV 1 µs Between power supply terminals

Function/Performance Specifications

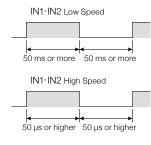
Items	Specifications
Counting System	Period measurement system
Function	Only display, Multifunctional input
Display	Red 7-segment LED, 4-digit, height of characters 14.2 mm
Basic Measurement Range	10 to 9,999 rpm/60 to 9,999 rpm Switching
Measurement Accuracy	±1 degit
Measurement Item	Number of revolutions (rpm) (Only for mode 1)
Prescale Functions	$ \begin{array}{l} M \mbox{ x } 10^{.n} = 10^{.9} \mbox{ to } 9{,}999 \\ 1 \leq M \leq 9{,}999{,} 0 \leq n \leq 9 \mbox{ (M and n are integers)} \end{array} $
Sampling Function	1 time, 10 times, 100 times (Effective only for mode 1)
Connection Method	Backside screw terminal block
Power Source for Sensors	12 V DC 50 mA
Power Source Reset	Power supply shutdown time 0.5 s/Reset time 0.5 s
Dimensions (mm)	96 W x 48H x 105 D
Weight	Approx. 450 g
Accessories	Mounting brackets, unit label
Price	Open

* Since the mean value for 1 sec is displayed, if the measured value has changed, the intermediate value is displayed.

Input Specifications

		Specifications							
Name	Deepenaivity	Input Desistance	Input Voltage						
	Responsivity	Input Resistance	ON Voltage	OFF Voltage					
Voltage Input 1 (12 to 24 V)		15 kΩ	0 to 4 V	6 to 30 V					
Voltage Input 2 (5 V)	10 Hz 10 kHz	15 kΩ	0 to 1.5 V	2.5 to 30 V					
Current Input 1	Switching	3.5 kΩ*1	0 to 4 V	6 to 30 V					
Current Input 2		1 kΩ*1	0 to 4 V	6 to 30 V					
Input for Electromagnetic Detector	10 Hz* ² 10 kHz Switching	10 kΩ	10 Hz : 0.3 Vp-p or 100 Hz : 0.3 Vp-p or 1 kHz : 2 Vp-p or m 10 kHz : 20 Vp-p or	more lore					
Reset Input (Open Collector)	30 ms	1 kΩ*1	0 to 4 V	10 to 30 V					

Input Single Pulse Width

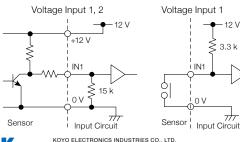


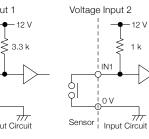
*1 Pull-up to 12 V inside

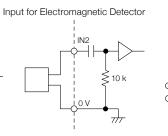
*2 If the input frequency is 10 Hz or more, set the backside DIP switch 1 in the OFF position (10 kHz).

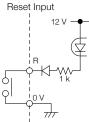
IN1 and IN2 cannot be simultaneously used.

Configuration of the Input Circuit









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530

TC-41

PLC

ΗMI

SENSOR

ENCODER

COUNTER

Electronic

Tachometer

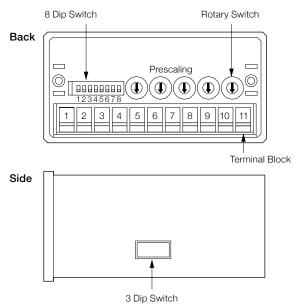
Counter

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Each Part Name and Function

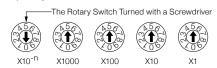


The connecting terminals and setting switches are installed on the back and side of the case.



Setting the Prescale

The prescale function is used for displaying the obtained measured value multiplied by a certain constant.



Measured value x Prescale value = Indicated value

As the prescale value, any 4-digit numeric value from a minimum 1×10^{-9} to a maximum 9,999 x $10^{-0} = 9,999$ can be set.

[Note]

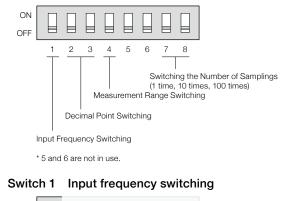
- The exponent (10^{-n}) can be set in the range of 0 to 9.

- If the prescale function is not used, the prescale should be set to $1 \times 10^{-0} = 1$ as shown below.

The default settings are all zero.

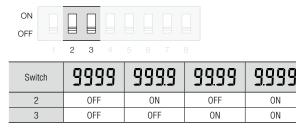


Setting the Back Side DIP Switches

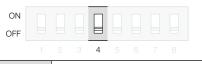


ON												Digital Timer
OFF												Programmabl Cam
	1											
ON		10 F	Iz for	both I	N A a	nd IN	B (Lo	w spe	ed)			
OFF		10 k	Hz fo	r both	IN A	and IN	NB (H	ligh s	beed)			

Switch 2.3 Decimal point switching



Switch 4 Measurement range switching



ON	60 to 9,999 rpm*	0 is displayed 1 sec after the rotation stops.
OFF	10 to 9,999 rpm*	0 is displayed 6 sec after the rotation stops.
* 1 revolution 1 pu	lse and prescale = 1	

Switch 7.8 Switching the number of samplings

ON OFF						
OIT				7	8	1

Switch	1 Time	10 Times	100 Times			
7	OFF	ON	OFF ON			
8	OFF	OFF	ON	ON		

Setting the Side DIP Switches



Input Mode Switching of IN1

Switch	Voltage input 1 (12 to 24 V)	Voltage input 2 (5 V)	Current input 1	Current input 2
1	OFF	ON	OFF	OFF
2	OFF	OFF	ON	OFF
3	OFF	OFF	OFF	ON

KOYO ELECTRONICS INDUSTRIES CO., LTD.

KOYO GENERAL CATALOG 2018





INFORMATION

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Electronic

Tachometer

Digital Timer Programmable Cam

TC-V

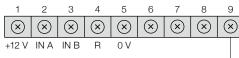
532

Counter

TC-41

Connection

Connecting the Terminal Block



100 V AC

10

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11 (X)

Terminal Number	Symbol	Description
1	+12 V	DC power output for supplying to the sensor
2	IN 1	Input
3	IN 2	Input
4	R	Reset input
5	0 V	Common of input and sensor power supply
6	Empty	(Not connected)
7	Empty	(Not connected)
8	Empty	(Not connected)
9	200 V AC	
10	100 V AC	Power source input
11	0 V AC	

Supported Detectors (Example)

Voltage output type sensor (12 to 24 V) \cdots	Voltage input 1	
General-purpose inverter (5 V)* TTL (Totem-pole output 5 V) 2-wire DC system proximity sensor output ····	Voltage input 2	→ IN 1 Switching by
2-wire DC system proximity sensor output \cdots	2 W DC input 🦯	the DIP switches
Gear sensor AC tacho generator	Electromagnetic detector input	→ IN 2
	IN1 and IN2 cannot b simultaneously.	be used

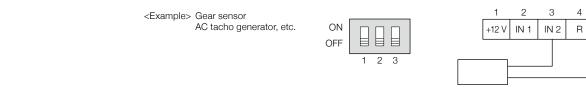
* When making a digital rotation display of an inverter motor, connect the signal for frequency meter (tachometer) of the inverter to the TC-41. However, if this is an analog signal (voltage, current), it cannot be connected to the TC-41.

Moreover, if a pulse signal is output, set the TC-41 so that the output circuit and signal level match with each other.

Connection Examples

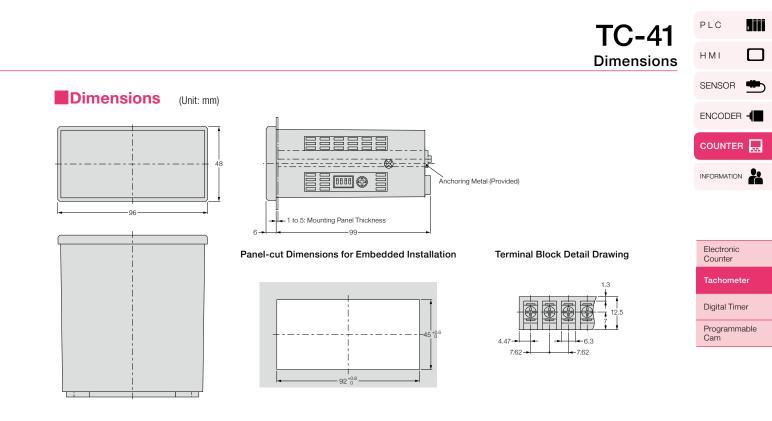
Supported Sensor	Input Mode	Setting the DIP Switch (Side)	Connection diagram
Voltage Output Type Sensor (12 to 24 V) Voltage output type proximity sensor <example> APS-80A-2T APS-30-2T</example>	Voltage input 1	ON OFF 1 2 3	12 V 24V +12 V IN 1 IN 2 R 0 V Power Supply ← OUT 0 V
Voltage Output Type Sensor (5 V) (General-purpose inverter) TTL of totem-pole output, etc.	Voltage input 2	ON OFF 1 2 3	1 2 3 4 5 5V +12 V IN 1 IN 2 R 0 V Power Supply ← OUT 0 V
Namur Output Type Proximity Sensor	Current input 1	ON OFF 1 2 3	1 2 3 4 5 +12 V IN 1 IN 2 R 0 V (Brown Blue
Current Output Type Sensor Open collector output 2-wire DC system proximity sensor, etc. <example> APS3-12GMC-Z APS5-12GK-Z</example>	Current input 2	ON OFF 1 2 3	1 2 3 4 5 +12 V IN 1 IN 2 R 0 V (
NPN Open Collector Output Type Sensor Connectable either by Namur input or current input. <example> APS5-126K-E/APS3-16F-E TRD-J□-S/RZ</example>	Namur input or current input	ON OFF 1 2 3	1 2 3 4 5 +12 V IN 1 IN 2 R 0 V () Supply OUT 0 V

[Note] - When a power supply for sensor (+12 V) is used, ensure that the consumption current of the sensor is not more than 50 mA. The sensors shown in the <Example> above are all connectible. - When the input for electromagnetic detector (IN2) is used, set all DIP switches on the side in the OFF position.



5

0 V





TC-4L-G/H

Features



INFORMATION

PLC

Display-dedicated Type Tachometer (Economy Model)

- The miniature economy type is for displaying the number of revolutions. To widen the measurement range, the input pulse can be switched between the two stages - 1 pulse per revolution and 10 pulses per revolution.



TC-4L-G: For 100 V AC (85 to 115 V AC 50/60 Hz) TC-4L-H: For 200 V AC (180 to 240 V AC 50/60 Hz)



Cam

Electronic

Electrical Specifications

Items	Specifications		
Rated Voltage Range	TC-4L-G: 85 to 115 V AC TC-4L-H: 180 to 240 V AC		
Rated Frequency	50/60 Hz		
Power Consumption	6 VA		
Withstand Voltage	2,000 V AC 1 min (Between power supply and external terminal)		
Insulation Resistance	$20\ \text{M}\Omega$ or higher $\ 500\ \text{V}$ DC (Between power supply and external terminal)		

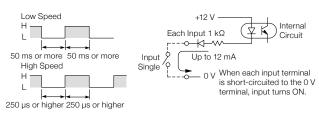
Environmental Specifications

Items	Specifications	
Ambient Operating Temperature	-10 to +50°C	
Storage Temperature	-25 to +70°C (No freezing)	
Use / Storage Ambient Humidity	35 to 90% RH (No condensation)	
Vibration Resistance	Endurance: Displacement amplitude: 0.5 mm, frequency: 10 to 55 Hz, 3 axial directions Malfunction: Displacement amplitude: 0.35 mm, frequency: 10 to 55 Hz, 3 axial directions	
Impact Resistance	Endurance: 490 m/s ² 11 ms, 3 axial directions Malfunction: 98 m/s ² 11 ms, 3 axial directions	
Noise Resistance	1 kV 1µs Between power supply terminals	

Input Specifications

	Specifications				
Name	Responsivity	Input	Input Voltage		
		Resistance	ON Voltage	OFF Voltage	
Count input	10 Hz 2 kHz Switching	1 kΩ	0 to 4 V	10 to 30 V	

Input Single Pulse Width Configuration of the Input Circuit



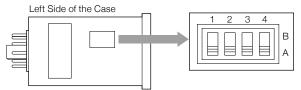
Function/Performance **Specifications**

Items	Specifications		
Counting System	Period measurement system		
Function	Only display		
Display Period	Every 0.4 sec when the input pulse period is within 0.4 sec. Input period + 0.4 sec when the input pulse period exceeds 0.4 sec. The previous measured value is displayed for 6 sec after rotation stops.		
Display	Red 7-segment LED, 4-digit, height of characters 8 mm		
Basic Measurement Range ^{*1} 10 to 9,999 rpm			
Measurement Accuracy	±1 degit		
Measurement Item	Number of revolutions (rpm) (Only for mode 1)		
Prescale Functions	1 pulse / rotation, 10 pulse / rotation switching*2		
Sampling Function	Once		
Connection Method	Dedicated stand B or stand F socket (Sold separately)		
Power Source for Sensors	12 V DC 30 mA		
Power Source Reset	Power supply shutdown time 0.5 s/Reset time 0.5 s		
Dimensions (mm)	48 W x 48 H x 95 D		
Weight	Approx. 200 g		
Accessories	Mounting brackets, unit label		
Price	Open		

*2 To widen the measurement range, the input pulse can be switched by 2 stages between 1 revolution 1 pulse and 1 revolution 10 pulses.

	Input pulse	Switch 4 A Side	Switch 4 B Side	
Measurement Range	1 pulse / rotation	10 to 9,999 rpm	Display at one-tenth value	
nango	10 pulse / rotation	Display at 10 times value	1 to 9,999 rpm	

Setting the Changing Switches



Switch	Function	Position A	Position B
1	Counting speed	2 kHz	10 Hz
2	Decimal point	Lighting position changes according combination. (See below.)	
3	Decimal point		
4 Pulses / rotation		1 pulses / rotation	10 pulses / rotation

Setting the Lighting Position of the Decimal Point

Switch	9999	<u>9999</u>	<u>999</u> 9	<u>9999</u>
2	A	В	A	В
3	A	A	В	В

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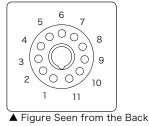
TC-4L-G/H

Connection/Dimensions

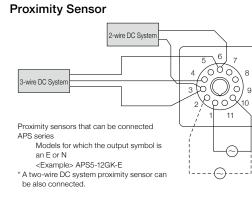




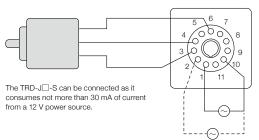
Terminal	inal Function		Function	
3	0 V	9	Not connected	
4	+12 V (For supplying to sensor)	10		7
5	Not connected	11	200 V AC	* Different models for 100/200 V
6	Input	—	100 V	
7	Not connected	1]	* No connection for terminal
8				No. 11



Example of Connection



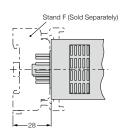
Rotary Encoder

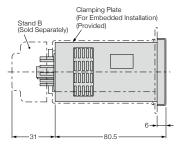


COUNTER I III

Programmable Cam

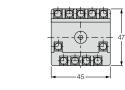
Dimensions (Unit: mm)

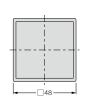




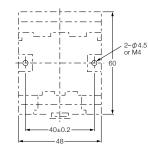
Socket for Embedded Installation: KB-04 (Sold Separately: Open Price)

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Stand F (For stationary installation) Panel-cut Dimensions for Embedded Installation



TC-V

TC-4

Panel-cut Dimensions for Embedded Installation

