Iili PLC

모 COUNTER

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Counter
Tachometer
Digital Timer Cam

## TC-4 Series Tachometers

## Common Features

## Digital Tachometer

- Prescale functions (Except TC-4L)

The TC-4 series features built-in prescale functions that can convert the number of revolutions into speed, flow rate, and the amount of production per unit time.

- High accuracy

Owing to the period measurement method, the TC-4 series offers high measurement accuracy in low speed rotation.
The sampling function guarantees sufficient accuracy even in
 high speed rotation.

- Immediate zero display when rotation stops (TC-41)

The display becomes zero 1 or 6 seconds after rotation stops.

ITC-4 Series Tachometers Lineup

| Classification | Appearance | Model Number | Digit | Input | Power Source | Power Source for Sensors | Price |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| Models Dedicated to Display |  | TC-4 | 4 | Open collector | $\begin{aligned} & 90 \text { to } 132 \text { V AC } \\ & 180 \text { to } 264 \text { V AC } \end{aligned}$ | 12 V DC, 50 mA | Open |
| Digital Output |  | TC-4B | 4 | Open collector | 90 to 132 V AC <br> 180 to 264 V AC | 12 V DC, 50 mA | Open |
| Models Dedicated to Display |  | TC-41 | 4 | Voltage, current and electromagnetic detector | $\begin{aligned} & 90 \text { to } 132 \text { V AC } \\ & 180 \text { to } 264 \text { V AC } \end{aligned}$ | 12 V DC, 50 mA | Open |
| Models Dedicated to Display |  | TC-4L-G | 4 | Open collector | 85 to 115 V AC | 12 V DC, 30 mA | Open |
| Models Dedicated to Display |  | TC-4L-H | 4 | Open collector | 180 to 240 V AC | 12 V DC, 30 mA | Open |

## TC-4 Series Tachometers

Common Specifications

HMI

SENSOR

ENCODER

Period measurement: 10 ms to 140 s Passage time: Unlimited
Passage time. Unimited

Period
Mode 3


TC-4, 4B support


The time when the operation is performed, such as the pressing time of a pressing machine, or the time when the bulb is open, is displayed.
Measurement range: 10 ms to 140 s
TC-4, 4B support
Operating time
Mode 5

TC-4, 4B support
Tength
measurement
Mode 6

TC-4, 4B support
Interval
Mode 7
TC-4, 4B support

| Prescale counter <br> Mode 8 | Integrating |  | The input pulse is counted and the accumulated value is displayed. |
| :---: | :---: | :---: | :---: |
|  | 575 ! |  | For the functions with preset, the device operates as a preset |
|  |  |  | counter. |
|  | 4 |  | Using the prescale functions, a discrete value multiplied by any |

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## TC-4 Series Tachometers

## Common Specifications

## Description of Functions

## Prescale Functions

In this function, the measured data is multiplied by a 4 -digit numeric value set in advance, and the results of calculation are displayed or output to the display and the output terminal.
The multiplication value is set by the five miniature rotary switches on the back of case.
The numeric value that can be set is expressed in $\mathrm{M} \times 10^{-n}$ where M represents a 4-digit integer and $n$ represents any numeric value from 0 to 9 . The maximum numeric value that can be set becomes 9,999 in the case of $M=9,999$ and $n=0$, and the minimum numeric value becomes $1 \times 10^{-9}$ in the case of $M=0001$ and $n=9$. The TC $-4 L$ does not have this function.


## Decimal Point Switching Function

It is possible to make the decimal point light up in any position of a 4-digit numerical value on the display.
Since the correct data is always displayed according to the position of the decimal point, the placement of the decimal point is not necessary.
The decimal point lighting position can be set from the DIP switches on the back of the case.

| 153 | No decimal point |
| :---: | :---: |
| E 515 | 1 decimal place |
| Э E E | 2 decimal place |
|  | 3 decimal place |

## Sampling Function

(Effective only for mode 1)
The measurement principle of TC series tachometers is the period measurement method in which the time required for the measured axle to rotate one revolution is measured and the revolutions per minute are calculated based on the time.
In this method, if the axle rotates at high speed, the time required for one revolution becomes shorter, deteriorating the measurement accuracy. Therefore, in the TC series, other than the regular period measurement for every one revolution, the number of revolutions is calculated from the time required for 10 revolutions or 100 revolutions in order to prevent the deterioration of measurement accuracy in high speed rotation. This is called the "sampling function" and the number of samplings can be set from the DIP switch (miniature switch) to either 1, 10, or 100 revolutions (only 1 time for the TC-4L).

- Sampling Frequency is Set to 1 .

- Sampling Frequency is Set to 10.

- Sampling Frequency is Set to 100.

0
100
. $\qquad$ ЛЛЛЛЛЛЛЛЛЛЛЛ $\longleftarrow$ Setin 100 Units of Period


## Error Code Display Function

The error code is displayed when the measurement data exceeds the effective range or the prescale value is set outside the prescribed range.

## Eri

Common Errors

| Error Code | Error Name | Error details |
| :--- | :--- | :--- |

[^1]
## Electronic

Mode 6 Mode 6: Length Measurement
(Measurement of Length) *iN A responsivity: 10 kHz

- The number of pulses that are input to $\operatorname{IN} A$ while $I N B$ is $O N$ is counted, and the number of pulses counted when IN B is OFF is displayed.
When the reset input is ON , the indicated value returns zero.


Mode 7 Mode 7: Interval (Measurement of Interval)
*IN A responsivity: 10 kHz

- The number of pulses that have been input in IN A since IN B turned ON is counted, and the number of impulses that have been input in IN A until IN B turns ON next is displayed.
When the reset input is ON , the indicated value returns zero.



## Mode 8 Mode 8: Prescale Counter (Integrating Display of Pulse)

*IN A responsivity: 1 kHz

- The number of pulses applied to IN A is counted and a discrete value is displayed.
- IN B is the prohibition input for IN A and ignores the input of IN A while IN $B$ is $0 N$.
- When the reset input is ON , the indicated value returns zero.


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| :--- |
| Electronic |
| Counter |
| Tachometer |
| Digital Timer |
| Programmable <br> Cam |

## TC－4 Series Tachometers

## Use Example

## Example of Connection of the

## Terminal

## Proximity Sensor

The type of proximity sensors that can be connected are the APS series models with an N or E and Z attached to the output symbol．
Example：APS3－16F－E


## Rotary encoder



## Example Applications

## Example 1：Measurement of the Travel Speed

 Between the Two PointsAs shown in the figure below，the travel speed of an object that passes below the sensors installed at the interval of 1 meter is detected and displayed as the travel speed per minute（ $\mathrm{m} / \mathrm{minute}$ ）．


《Design 1》Selection of a model
Display the TC－4 for the speed indication．
《Design 2》Input sensor
Use the photoelectronic sensor for IN A and IN B

《Design 3》Setting DIP switches
Set the 8 DIP switches on the back of the TC－4．

| Switch | Purpose | Design Condition | Setting |
| :---: | :---: | :---: | :---: |
| 1 | Input frequency | high speed input | OFF |
| 2 | Decimal point | 1 digit after decimal point（000．0） | ON |
| 3 |  |  | OFF |
| 4 | Operation mode | Mode 2 | ON |
| 5 |  |  | OFF |
| 6 |  |  | OFF |
| 7 | Number of samplings | 1 | OFF |
| 8 |  |  | OFF |

《Design 4》Setting the prescale
Set to $\times 1$ ．（The prescale is set to $\times 1$ before shipment．）


《Design 5》Connection


## TC-4 Series Tachometers

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## Electronic

 CounterElectrical Specifications

| Items | Specifications |
| :--- | :--- |
| Rated Voltage Range | 90 to $132 \mathrm{~V} \mathrm{AC} / 180$ to 264 V |
| Rated Frequency | $50 / 60 \mathrm{~Hz}$ |
| Power Consumption | 14 VA |
| Withstand Voltage | $2,000 \mathrm{~V} \mathrm{AC}$ <br> 1 min (Between power supply and external terminal) |
| Insulation Resistance | $20 \mathrm{M} \Omega$ or higher <br> $500 \mathrm{~V} \mathrm{DC} \mathrm{(Between} \mathrm{power} \mathrm{supply} \mathrm{and} \mathrm{external} \mathrm{terminal)}$ |

Environmental Specifications

| Items | Specifications |
| :--- | :--- |
| Ambient Operating <br> Temperature | -10 to $+50^{\circ} \mathrm{C}$ |
| Storage Temperature | -25 to $+70^{\circ} \mathrm{C}$ (No freezing) |
| Use / Storage Ambient <br> Humidity | 35 to $90 \% \mathrm{RH}$ (No condensation) |
| Vibration Resistance | Endurance: Displacement amplitude: 0.5 mm, <br> frequency: 10 to $55 \mathrm{~Hz}, 3$ axial directions <br> Malfunction: Displacement amplitude: 0.35 mm, <br> frequency: 10 to $55 \mathrm{~Hz}, 3$ axial directions |
| Impact Resistance | Endurance: $490 \mathrm{~m} / \mathrm{s}^{2} \quad 11 \mathrm{~ms}, 3$ axial directions <br> Malfunction: $98 \mathrm{~m} / \mathrm{s}^{2} \quad 11 \mathrm{~ms}, 3$ axial directions |
| Noise Resistance | $1 \mathrm{kV} 1 \mu \mathrm{~s} \quad$ Between power supply terminals |

Input Specifications

| Name | Specifications |  |  |  |
| :---: | :---: | :---: | :---: | :---: |
|  | Responsivity | Input <br> Resistance | Input Voltage |  |
|  | ON Voltage | OFF Voltage |  |  |
| Count Input | 10 Hz <br> 10 kHz <br> Switching | $1 \mathrm{k} \Omega$ | 0 to 4 V | 10 to 30 V |
|  | 30 ms |  |  |  |

* The display cannot be reset in modes 1 to 5 .

Input Single Pulse Width
Configuration of the Input Circuit


## Function/Performance

 Specifications| Items | Specifications |
| :---: | :---: |
| Counting System | Period measurement system |
| Function | Only display |
| Display | Red 7-segment LED, 4-digit, height of characters 14.2 mm |
| Basic Measurement Range | 10 to 9,999 rpm, 10 ms to $140 \mathrm{~s}, 1$ to 9,999 count |
| Measurement Accuracy | $\pm 1$ degit (mode 1)/ $\pm 0.1 \mathrm{~ms}$ (mode 2 to 5) |
| Measurement Item | 8 mode* |
| Prescale Functions | $\begin{aligned} & M \times 10^{-n}=10^{-9} \text { to } 9,999 \\ & 1 \leqq M \leqq 9,999,0 \leqq n \leqq 9 \text { (M and } n \text { are integers) } \end{aligned}$ |
| Sampling Function | 1 time, 10 times, 100 times (Effective only for mode 1) |
| Connection Method | Backside screw terminal block |
| Power Source for Sensors | 12 V DC 50 mA |
| Power Source Reset | Power supply shutdown time $0.5 \mathrm{~s} /$ Reset time 0.6 s |
| Dimensions (mm) | $96 \mathrm{~W} \times 48 \mathrm{H} \times 105 \mathrm{D}$ |
| Weight | Approx. 450 g |
| Accessories | Mounting brackets, unit label |
| Price | Open |
| * 8 mode Mode 1 | Number of revolutions rpm |
| Mode 2 | Passage speed m/minute |
| Mode 3 | Period Second |
| Mode 4 | Time difference Second |
| Mode 5 | Operating time Second |
| Mode 6 | Length measurement |
| Mode 7 | Interval |
| Mode 8 | Prescale counter |

## Measured Value x Prescale Value = Indicated Value

As the prescale value, any 4-digit numeric value from a minimum $1 \times 10^{-9}$ to a maximum $9,999 \times 10^{-0}=9,999$ can be set.
[Note]

- The exponent $\left(10^{-1}\right)$ can be set in the range of 0 to 9 .

If the prescale function is not used, the prescale should be set to $1 \times 10^{-0}=1$ as shown below.


Setting the Back Side DIP Switches


Decimal Point Switching
Input Frequency Switching

Switch 1 Input Frequency Switching


10 Hz for both IN A and IN B (Low speed)

| ON/Position | 10 Hz for both IN A and IN B (Low speed) |
| :--- | :--- |
| OFF/Position | 10 kHz for both IN A and IN B (High speed) |

Switch 2•3 Decimal Point Switching


| Switch | g\%g | 90\% | gIng | [9] 9 |
| :---: | :---: | :---: | :---: | :---: |
| 2 | OFF | ON | OFF | ON |
| 3 | OFF | OFF | ON | ON |

## Switch $4 \cdot 5 \cdot 6$ Operation Mode Switching



Switch $7 \cdot 8$ Switching the Number of Samplings


| Switch | 1 Time | 10 Times | 100 Times |  |
| :---: | :---: | :---: | :---: | :---: |
| 7 | OFF | ON | OFF | ON |
| 8 | OFF | OFF | ON | ON |

## TC-4

HMI

## Connection

Connecting the Terminal Block

|  | Terminal Number | Symbol | Description |
| :---: | :---: | :---: | :---: |
|  | 1 | +12 V | DC power output for supplying to the sensor |
| Electronic Counter | 2 | IN A | Input |
|  | 3 | IN B | Input |
| Tachometer | 4 | R | Reset input <br> (Display is reset in modes 6, 7, and 8.) |
| Digital Timer | 5 | 0 V | Common of input and sensor power supply |
| Programmable Cam | 6 | Empty | (Not connected) |
|  | 7 | Empty | (Not connected) |
|  | 8 | Empty | (Not connected) |
|  | 9 | 200 V AC | Power source input |
|  | 10 | 100 V AC |  |
|  | 11 | OVAC |  |



If the dust cover (provided) is used, the dimensions should be $47 \times 94$.

Terminal Block Detail Drawing


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## Electronic

 CounterElectrical Specifications

| Items | Specifications |
| :--- | :--- |
| Rated Voltage Range | 90 to $132 \mathrm{~V} \mathrm{AC} / 180$ to 264 V |
| Rated Frequency | $50 / 60 \mathrm{~Hz}$ |
| Power Consumption | 14 VA |
| Withstand Voltage | $2,000 \mathrm{~V} \mathrm{AC}$ <br> 1 min (Between power supply and external terminal) |
| Insulation Resistance | $20 \mathrm{M} \Omega$ or higher <br> $500 \mathrm{~V} \mathrm{DC} \mathrm{(Between} \mathrm{power} \mathrm{supply} \mathrm{and} \mathrm{external} \mathrm{terminal)}$ |

Environmental Specifications

| Items | Specifications |
| :--- | :--- |
| Ambient Operating <br> Temperature | -10 to $+50^{\circ} \mathrm{C}$ |
| Storage Temperature | $-25 \mathrm{to}+70^{\circ} \mathrm{C}$ (No freezing) |
| Use / Storage Ambient <br> Humidity | 35 to $90 \% \mathrm{RH}$ (No condensation) |
| Vibration Resistance | Endurance: Displacement amplitude: 0.5 mm, <br> frequency: 10 to $55 \mathrm{~Hz}, 3$ axial directions <br> Malfunction: Displacement amplitude: 0.35 mm, <br> frequency: 10 to $55 \mathrm{~Hz}, 3$ axial directions |
| Impact Resistance | Endurance: $490 \mathrm{~m} / \mathrm{s}^{2} \quad 11 \mathrm{~ms}, 3$ axial directions <br> Malfunction: $98 \mathrm{~m} / \mathrm{s}^{2} \quad 11 \mathrm{~ms}, 3$ axial directions |
| Noise Resistance | $1 \mathrm{kV} \quad 1 \mu \mathrm{~s} \quad$ Between power supply terminals |

Input Specifications

| Name | Specifications |  |  |  |
| :---: | :---: | :---: | :---: | :---: |
|  | Responsivity | Input <br> Resistance | Input Voltage |  |
| Count Input |  |  | ON Voltage | OFF Voltage |
| Reset Input | 30 ms | 0 to 4 V | 10 to 30 V |  |
| Hold Input |  |  |  |  |

Input Single Pulse Width Configuration of the Input Circuit


## TC-4B

## Features

## Display-dedicated Type Tachometer with Digital Output

- Having the basic configuration of the TC-4, the TC-4B model features additional digital output (BCD code) functions.
- Other functions except the digital output are the same as the TC-4.
- Display period: Although the display data and BCD output are the same, the digital output is output earlier than the display data when the input period is not longer than 0.4 sec .


Function/Performance Specifications

| Items | Specifications |
| :---: | :---: |
| Counting System | Period measurement system |
| Function | Digital output (BCD output 4-digit) |
| Display | Red 7-segment LED, 4-digit, height of characters 14.2 mm |
| Basic Measurement Range | 0 to 9,999 rpm, 10 ms to $140 \mathrm{~s}, 1$ to 9,999 count |
| Measurement Accuracy | $\pm 1$ degit (mode 1)/ $\pm 0.1 \mathrm{~ms}$ (mode 2 to 5) |
| Measurement Item | 8 mode* |
| Prescale Functions | $\begin{aligned} & M \times 10^{-n}=10^{-9} \text { to } 9,999 \\ & \quad 1 \leqq M \leqq 9,999,0 \leqq n \leqq 9 \text { (M and } n \text { are integers }) \end{aligned}$ |
| Sampling Function | 1 time, 10 times, 100 times (Effective only for mode 1) |
| Connection Method | Backside screw terminal block |
| Power Source for Sensors | 12 V DC 50 mA |
| Power Source Reset | Power supply shutdown time 0.5 second/ Reset time 0.5 second |
| Dimensions (mm) | $96 \mathrm{~W} \times 48 \mathrm{Hx} 110 \mathrm{D}$ |
| Weight | Approx. 450 g |
| Accessories | Mounting brackets, card edge connector, unit label |
| Price | Open |
| * 8 mode Mode 1 | Number of revolutions rpm |
| Mode 2 | Passage speed m/minute |
| Mode 3 | Period Second |
| Mode 4 | Time difference Second |
| Mode 5 | Operating time Second |
| Mode 6 | Length measurement |
| Mode 7 | Interval |
| Mode 8 | Prescale counter |

Output Specifications

| Circuit Configuration | Open collector |
| :--- | :--- |
| Operation | ON for data 1 |
| Working Voltage | 24 V or lower |
| Working Current | 30 mA or lower |
| Residual Voltage | 2 V or lower |

BCD Output and BUSY/ HOLD Timing (Example of Mode 1)


Switch 1 Input Frequency Switching


## Setting the Prescale

The prescale function is used for displaying the obtained measured value multiplied by a certain constant.


Measured Value x Prescale Value = Indicated Value
As the prescale value, any 4 -digit numeric value from a minimum $1 \times 10^{-9}$ to a maximum $9,999 \times 10^{-0}=9,999$ can be set.

## [Note]

- The exponent $\left(10^{-11}\right)$ can be set in the range of 0 to 9 .
- If the prescale function is not used, the prescale should be set to $1 \times 10^{-0}=1$ as shown below.


| Switch | Mode 1 | Mode 2 | Mode 3 | Mode 4 | Mode 5 | Mode 6 | Mode 7 | Mode 8 |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
| 4 | OFF | ON | OFF | ON | OFF | ON | OFF | ON |
| 5 | OFF | OFF | ON | ON | OFF | OFF | ON | ON |
| 6 | OFF | OFF | OFF | OFF | ON | ON | ON | ON |

Switch $7 \cdot 8$ Switching the Number of Samplings


| Switch | 1 Time | 10 Times | 100 Times |  |
| :---: | :---: | :---: | :---: | :---: |
| 7 | OFF | ON | OFF | ON |
| 8 | OFF | OFF | ON | ON |

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Information

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|  |
| Electronic |
| Counter |
| Tachometer |
| Digital Timer |
| Programmable <br> Cam |

## TC-4B

## Connection

Connecting the Terminal Block


| Terminal <br> Number | Symbol | Description |
| :---: | :--- | :--- |
| 1 | +12 V | DC power output for supplying to the sensor |
| 2 | IN A | Input |
| 3 | IN B | Input |
| 4 | R | Reset input <br> (Display is reset in modes 6, 7, and 8.) |
| 5 | 0 V | Common of input and sensor power supply |
| 6 | Empty | (Not connected) |
| 7 | Empty | (Not connected) |
| 8 | Empty | (Not connected) |
| 9 | 200 V AC |  |
| 10 | 100 V AC |  |
| 11 | 0 V AC |  |

## Connection of a Card Edge Terminal

The TC-4B outputs 4-digit decimal numbers by BCD signal to the card edge terminal (connector is provided).

## Example of BCD Output Connection

If No. 11 (input common) of the card edge terminal is connected to No .13 (CH), the input common is separated from the output common.
When taking in BCD data from two or more TC-4B units for the PLC (programmable controller), the TC-4B units can have a common BCD output and BUSY output, and, therefore, the PLC can configure 17 input points. In this case, however, all BCD outputs and BUSY outputs require a diode.




Note: Card edge terminal No. 11 and terminal No. 5 of the terminal block are internally connected.

## Switching the OUT Common

Terminal No. 11 and terminal No. 12 are internally connected. If the No. 13 CH and terminal No. 11 are short-circuited, terminal No. 11 is separated to the input common and terminal No. 12 is separated to the output common respectively.


## Dimensions (Unit: mm)



Panel-cut Dimensions for Embedded Installation
Terminal Block Detail Drawing


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## Electronic <br> Counter

Tachometer

Digital Timer
Programmable Cam

TC-41

## Features (Discontinued Products)

## Display-dedicated Type Tachometer with Multifunctional Input

- Models dedicated to displaying the number of revolutions feature an input circuit that can support all kinds of devices.
- The TC-41 quickly displays zero when rotation stops (1 or 6 sec after rotation stops).
To display the measured value for 1 sec as an average, the TC-41 can minimize the instability of the display caused by the rotating irregularity of the measured machine.
- The TC-41 features prescale, sampling, and decimal point switching functions.

Electrical Specifications

| Items | Specifications |
| :--- | :--- |
| Rated Voltage Range | 90 to $132 \mathrm{~V} \mathrm{AC} / 180$ to 264 V |
| Rated Frequency | $50 / 60 \mathrm{~Hz}$ |
| Power Consumption | 14 VA |
| Withstand Voltage | $2,000 \mathrm{~V} \mathrm{AC}$ <br> 1 min (Between power supply and external terminal) |
| Insulation Resistance | $20 \mathrm{M} \Omega$ or higher <br> $500 \mathrm{~V} \mathrm{DC} \mathrm{(Between} \mathrm{power} \mathrm{supply} \mathrm{and} \mathrm{external} \mathrm{terminal)}$ |

Environmental Specifications

| Items | Specifications |
| :--- | :--- |
| Ambient Operating <br> Temperature | -10 to $+50^{\circ} \mathrm{C}$ |
| Storage Temperature | $-25 \mathrm{to}+70^{\circ} \mathrm{C}$ (No freezing) |
| Use / Storage Ambient <br> Humidity | 35 to $90 \% \mathrm{RH}$ (No condensation) |
| Vibration Resistance | Endurance: Displacement amplitude: 0.5 mm, <br> frequency: 10 to $55 \mathrm{~Hz}, 3$ axial lirections <br> Malfunction: Displacement amplitude: 0.35 mm, <br> frequency: 10 to $55 \mathrm{~Hz}, 3$ axial directions |
| Impact Resistance | Endurance: $490 \mathrm{~m} / \mathrm{s}^{2} \quad 11 \mathrm{~ms}, 3$ axial directions <br> Malfunction: $98 \mathrm{~m} / \mathrm{s}^{2} \quad 11 \mathrm{~ms}, 3$ axial directions |
| Noise Resistance | $1 \mathrm{kV} 1 \mu \mathrm{~s} \mathrm{Between} \mathrm{power} \mathrm{supply} \mathrm{terminals}$ |

Function/Performance Specifications

| Items | Specifications |
| :---: | :---: |
| Counting System | Period measurement system |
| Function | Only display, Multifunctional input |
| Display | Red 7-segment LED, 4-digit, height of characters 14.2 mm |
| Basic Measurement Range | 10 to 9,999 rpm/60 to 9,999 rpm Switching |
| Measurement Accuracy | $\pm 1$ degit |
| Measurement Item | Number of revolutions (rpm) (Only for mode 1) |
| Prescale Functions | $\begin{aligned} & \mathrm{M} \times 10^{-n}=10^{-9} \text { to } 9,999 \\ & \quad 1 \leqq \mathrm{M} \leqq 9,999,0 \leqq \mathrm{n} \leqq 9 \text { (M and } \mathrm{n} \text { are integers }) \end{aligned}$ |
| Sampling Function | 1 time, 10 times, 100 times (Effective only for mode 1) |
| Connection Method | Backside screw terminal block |
| Power Source for Sensors | 12 V DC 50 mA |
| Power Source Reset | Power supply shutdown time $0.5 \mathrm{~s} /$ Reset time 0.5 s |
| Dimensions (mm) | $96 \mathrm{~W} \times 48 \mathrm{H} \times 105 \mathrm{D}$ |
| Weight | Approx. 450 g |
| Accessories | Mounting brackets, unit label |
| Price | Open |

Input Specifications

| Name | Specifications |  |  |  |
| :---: | :---: | :---: | :---: | :---: |
|  | Responsivity | Input Resistance | Input Voltage |  |
|  |  |  | ON Voltage | OFF Voltage |
| Voltage Input 1 (12 to 24 V ) | 10 Hz <br> 10 kHz <br> Switching | $15 \mathrm{k} \Omega$ | 0 to 4 V | 6 to 30 V |
| Voltage Input 2 (5 V) |  | $15 \mathrm{k} \Omega$ | 0 to 1.5 V | 2.5 to 30 V |
| Current Input 1 |  | $3.5 \mathrm{k} \Omega^{* 1}$ | 0 to 4 V | 6 to 30 V |
| Current Input 2 |  | $1 \mathrm{k} \Omega^{\star 1}$ | 0 to 4 V | 6 to 30 V |
| Input for Electromagnetic Detector | $10 \mathrm{~Hz}^{* 2}$ <br> 10 kHz <br> Switching | $10 \mathrm{k} \Omega$ | $10 \mathrm{~Hz}: 0.3 \mathrm{Vp}-\mathrm{p}$ or more 100 Hz : 0.3 Vp -p or more 1 kHz : $2 \mathrm{Vp}-\mathrm{p}$ or more 10 kHz : 20 Vp -p or more |  |
| Reset Input (Open Collector) | 30 ms | $1 \mathrm{k} \Omega^{* 1}$ | 0 to 4 V | 10 to 30 V |

*1 Pull-up to 12 V inside
*2 If the input frequency is 10 Hz or more, set the backside DIP switch 1 in the 0FF position ( 10 kHz ).
IN1 and IN2 cannot be simultaneously used.

## Configuration of the Input Circuit

Input Single Pulse Width
IN1•IN2 Low Speed


IN1•IN2 High Speed



## Setting the Prescale

The prescale function is used for displaying the obtained measured value multiplied by a certain constant.


## Measured value x Prescale value = Indicated value

As the prescale value, any 4 -digit numeric value from a minimum $1 \times 10^{-9}$ to a maximum $9,999 \times 10^{-0}=9,999$ can be set.

## [Note]

- The exponent $\left(10^{-1}\right)$ can be set in the range of 0 to 9 .

If the prescale function is not used, the prescale should be set to $1 \times 10^{-0}=1$ as shown below.
The default settings are all zero.


Setting the Back Side DIP Switches


Switching the Number of Samplings ( 1 time, 10 times, 100 times)
Measurement Range Switching
Decimal Point Switching
Input Frequency Switching
${ }^{\star} 5$ and 6 are not in use.
Switch 1 Input frequency switching


| ON | 10 Hz for both IN A and IN B (Low speed) |
| :--- | :--- |
| OFF | 10 kHz for both IN A and IN B (High speed) |

Switch 2•3 Decimal point switching


| Switch |  |  | 60\% 9 | [60\% |
| :---: | :---: | :---: | :---: | :---: |
| 2 | OFF | ON | OFF | ON |
| 3 | OFF | OFF | ON | ON |

## Switch 4 Measurement range switching



* 1 revolution 1 pulse and prescale $=1$


## Switch $7 \cdot 8$ Switching the number of samplings



| Switch | 1 Time | 10 Times | 100 Times |  |
| :---: | :---: | :---: | :---: | :---: |
| 7 | OFF | ON | OFF | ON |
| 8 | OFF | OFF | ON | ON |

Setting the Side DIP Switches

Input Mode Switching of IN1

| Switch | Voltage input 1 <br> $(12$ to 24 V$)$ | Voltage input 2 <br> $(5 \mathrm{~V})$ | Current input 1 | Current input 2 |
| :---: | :---: | :---: | :---: | :---: |
| 1 | OFF | ON | OFF | OFF |
| 2 | OFF | OFF | ON | OFF |
| 3 | OFF | OFF | OFF | ON |


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111 PLC
$\pm$ SENSOR

4 ENCODER

모 COUNTER

Electronic

## TC-41

## Connection

Connecting the Terminal Block


| Terminal <br> Number | Symbol | Description |  |  |
| :---: | :--- | :--- | :---: | :---: |
| 1 | +12 V | DC power output for supplying to the sensor |  |  |
| 2 | IN 1 | Input |  |  |
| 3 | IN 2 | Input |  |  |
| 4 | R | Reset input |  |  |
| 5 | 0 V | Common of input and sensor power supply |  |  |
| 6 | Empty | (Not connected) |  |  |
| 7 | Empty | (Not connected) |  |  |
| 8 | Empty | (Not connected) |  |  |
| 9 | 200 V AC | Power source input |  |  |
| 10 | 100 V AC |  |  |  |
| 11 | 0 V AC |  |  |  |

Connection Examples

| Supported Sensor | Input Mode | Setting the DIP Switch (Side) | Connection diagram |
| :---: | :---: | :---: | :---: |
| Voltage Output Type Sensor (12 to 24 V ) <br> Voltage output type proximity sensor <br> <Example> APS-80A-2T <br> APS-30-2T | Voltage input 1 |  |  |
| Voltage Output Type Sensor (5 V) <br> (General-purpose inverter) TTL of totem-pole output, etc. | Voltage input 2 |  |  |
| Namur Output Type Proximity Sensor | Current input 1 |  |  |
| Current Output Type Sensor <br> Open collector output <br> 2-wire DC system proximity sensor, etc. <br> <Example> APS3-12GMC-Z <br> APS5-12GK-Z | Current input 2 |  |  |
| NPN Open Collector Output Type Sensor <br> Connectable either by Namur input or current input. <br> <Example> APS5-12GK-E/APS3-16F-E <br> TRD-J $\square$-S/RZ | Namur input or current input |  |  |

[Note] - When a power supply for sensor ( +12 V ) is used, ensure that the consumption current of the sensor is not more than 50 mA . The sensors shown in the <Example> above are all connectible.


* When making a digital rotation display of an inverter motor, connect the signal for frequency meter (tachometer) of the inverter to the TC-41. However, if this is an analog signal (voltage, current), it cannot be connected to the TC-41
Moreover, if a pulse signal is output, set the TC-41 so that the output circuit and signal level match with each other.

When the input for electromagnetic detector (IN2) is used, set all DIP switches on the side in the OFF position.
<Example> Gear sensor


# TC-41 

Dimensions

## Dimensions (Unit: mm)



Panel-cut Dimensions for Embedded Installation
Terminal Block Detail Drawing

an information

## Electronic

 CounterTachometer
Digital Timer

## Programmable

 Cam
## TC-4L-G/H

## Features

## Display-dedicated Type Tachometer (Economy Model)

- The miniature economy type is for displaying the number of revolutions. To widen the measurement range, the input pulse can be switched between the two stages - 1 pulse per revolution and 10 pulses per revolution.


TC-4L-G: For 100 V AC ( 85 to 115 V AC $50 / 60 \mathrm{~Hz}$ ) TC-4L-H: For 200 V AC ( 180 to 240 V AC $50 / 60 \mathrm{~Hz}$ )

Electrical Specifications

| Items | Specifications |
| :--- | :--- |
| Rated Voltage Range | TC-4L-G: 85 to 115 V AC <br> TC-4L-H: 180 to 240 V AC |
| Rated Frequency | $50 / 60 \mathrm{~Hz}$ |
| Power Consumption | 6 VA |
| Withstand Voltage | $2,000 \mathrm{~V} \mathrm{AC} \mathrm{\quad 1}$ min <br> (Between power supply and external terminal) |
| Insulation Resistance | $20 \mathrm{M} \Omega$ or higher 500 V DC <br> (Between power supply and external terminal) |

Environmental Specifications

| Items | Specifications |
| :--- | :--- |
| Ambient Operating <br> Temperature | -10 to $+50^{\circ} \mathrm{C}$ |
| Storage Temperature | -25 to $+70^{\circ} \mathrm{C}$ (No freezing) |
| Use / Storage Ambient <br> Humidity | 35 to $90 \%$ RH (No condensation) |
| Vibration Resistance | Endurance: Displacement amplitude: 0.5 mm, <br> frequency: 10 to $55 \mathrm{~Hz}, 3$ axial directions <br> Malfunction: Displacement amplitude: 0.35 mm, <br> frequency: 10 to $55 \mathrm{~Hz}, 3$ axial directions |
| Impact Resistance | Endurance: $490 \mathrm{~m} / \mathrm{s}^{2} \quad 11 \mathrm{~ms}, 3$ axial directions <br> Malfunction: $98 \mathrm{~m} / \mathrm{s}^{2} \quad 11 \mathrm{~ms}, 3$ axial directions |
| Noise Resistance | $1 \mathrm{kV} 1 \mu \mathrm{~s} \quad$ Between power supply terminals |

Input Specifications

| Name | Specifications |  |  |  |
| :---: | :---: | :---: | :---: | :---: |
|  | Responsivity | Input <br> Resistance | Input Voltage |  |
| Count input |  | $1 \mathrm{k} \Omega$ | 0 to 4 V | 10 to 30 V |

Input Single Pulse Width Configuration of the Input Circuit


## Function/Performance

 Specifications| Items | Specifications |
| :--- | :--- |
| Counting System | Period measurement system |
| Function | Only display |
| Display Period | Every 0.4 sec when the input pulse period is within 0.4 sec. <br> Input period +0.4 sec when the input pulse period exceeds 0.4 sec. <br> The previous measured value is displayed for 6 sec after rotation stops. |
| Display | Red 7 -segment LED, 4-digit, height of characters 8 mm |
| Basic Measurement <br> Range*1 | 10 to 9,999 rpm |
| Measurement Accuracy | $\pm 1$ degit |
| Measurement Item | Number of revolutions (rpm) (Only for mode 1) |
| Prescale Functions | 1 pulse / rotation, 10 pulse / rotation switching ${ }^{* 2}$ |
| Sampling Function | Once |
| Connection Method | Dedicated stand B or stand F socket (Sold separately) |
| Power Source for Sensors | $12 \mathrm{~V} \mathrm{DC} \quad 30 \mathrm{~mA}$ |
| Power Source Reset | Power supply shutdown time $0.5 \mathrm{~s} /$ Reset time 0.5 s |
| Dimensions (mm) | $48 \mathrm{~W} \times 48 \mathrm{Hx} \mathrm{95} \mathrm{D}$ |
| Weight | Approx. 200 g |
| Accessories | Mounting brackets, unit label |
| Price | Open |

1 When the prescale $=1$
*2 To widen the measurement range, the input pulse can be switched by 2 stages between 1 revolution 1 pulse and 1 revolution 10 pulses.

| Measurement <br> Range | Input pulse | Switch 4 A Side | Switch $4 \quad$ B Side |
| :---: | :---: | :---: | :---: |
|  | 1 pulse / rotation | 10 to $9,999 \mathrm{rpm}$ | Display at one-tenth value |
|  | 10 pulse / rotation | Display at 10 times value | 1 to $9,999 \mathrm{rpm}$ |

$\square$ Setting the Changing Switches


| Switch | Function | Position A | Position B |
| :---: | :---: | :---: | :---: |
| 1 | Counting speed | 2 kHz | 10 Hz |
| 2 | Decimal point | Lighting position changes according to <br> combination. (See below.) |  |
| 3 | Decimal point |  |  |
| 4 | Pulses / rotation | 1 pulses / rotation | 10 pulses / rotation |

Setting the Lighting Position of the Decimal Point

| Switch | 표 | 5]5 | 905 | E[5] |
| :---: | :---: | :---: | :---: | :---: |
| 2 | A | B | A | B |
| 3 | A | A | B | B |

HMI

SENSOR

ENCODER

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informatio

Electronic Counter

Dimensions
 Panel-cut Dimensions for Embedded Installation


Panel-cut Dimensions for Embedded Installation


Socket for Embedded Installation: KB-04 (Sold Separately: Open Price)



[^0]:    TC-4, 4B support

[^1]:    (Note) The error indications of E01, EO2, and E04 will automatically reset when the measured value enters the normal range.

