

SIMATIC S7-400 Advanced Controllers



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SIMATIC S7-400:

The powerful controller for system solutions in the manufacturing and process industries

Within the controller family, the SIMATIC S7-400 is designed for system solutions in the manufacturing and process automation industry.

- The S7-400 is especially suitable for data-intensive tasks in the process industry. High processing speeds and deterministic response times guarantee short machine cycle times on high-speed machines in the manufacturing industry. The high-speed backplane bus of S7-400 ensures efficient linking of central I/O modules.
- The S7-400 is used preferably to coordinate complete plants and to control lower-level devices/stations; this is guaranteed by the high communication power and the integral interfaces.
- The performance is scalable thanks to a graded range of CPUs; the I/O capacity is almost unlimited.
- The power reserves of the CPUs enable new functions to be integrated without further hardware investment, e.g. processing of quality data, user-friendly diagnostics, integration into higher-level MES solutions or high-speed communication via bus systems.



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SIMATIC S7-400, CPU	412-1 / 412-2	412-2 PN ⁴⁾	414-2 / 414-3	414-3 PN/DP ⁴⁾	416-2 / 416-3 ⁴⁾	416-3 PN/DP ⁴⁾	417-4 ⁴⁾
Work memory	512KB/ 1 ¹⁾ MB	1 MB	2/4 ²⁾ MB	4 MB	8/16 ³⁾ MB	16 MB	32 MB
Processing times (ns)							
Bit/word/ fixed point/floating point	31.25/31.25/ 31.25/62.5	31.25/31.25/ 31.25/62.5	18.75/18.75/ 18.75/37.5	18.75/18.75/ 18.75/37.5	12.5/12.5/ 12.5/25	12.5/12.5/ 12.5/25	7.5/7.5/ 7.5/15
Timers/counters	2048/2048	2048/2048	2048/2048	2048/2048	2048/2048	2048/2048	2048/2048
Address range							
Digital inputs/outputs	32768 each	32768 each	65536 each	65536 each	131072 each	131072 each	131072 each
Analog inputs/outputs	2048 each	2048 each	4096 each	4096 each	8192 each	8192 each	8192 each
DP interfaces							
Number of MPI/DP interfaces	1	1	1	1	1	1	1
Number of DP interfaces	— / 1 ¹⁾	—	1	—	1	1	1
Number of DP slaves per MPI/DP	32	32	32	32	32	32	32
Number of DP slaves per DP	64	—	96 each	125 each	125 each	125 each	125 each
Plug-in interface modules	—	—	— / 1 x DP ²⁾	1 x DP	— / 1 x DP ³⁾	1 x DP	2 x DP
Data set gateway	●	●	●	●	●	●	●
PN interfaces							
Number of PN interfaces	—	1 (2 ports)	—	1 (2 ports)	—	1 (2 ports)	—
PROFINET IO	—	●	—	●	—	●	—
PROFINET with IRT	—	●	—	●	—	●	—
PROFINET CBA	—	●	—	●	—	●	—
TCP/IP	—	●	—	●	—	●	—
UDP	—	●	—	●	—	●	—
Web server	—	●	—	●	—	●	—
ISO-on-TCP (RFC 1006)	—	●	—	●	—	●	—
Mounting dimensions							
W x H x D (mm)	25 x 290 x 219	25 x 290 x 219	25 x 290 x 219 50 x 290 x 219 ²⁾	50 x 290 x 219	25 x 290 x 219 50 x 290 x 219 ³⁾	50 x 290 x 219	50 x 290 x 219

— = cannot be used/not available

● = can be used/available

¹⁾ CPU 412-2

²⁾ CPU 414-3

³⁾ CPU 416-3

⁴⁾ also as SIPLUS extreme component for corrosive atmosphere/condensation

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Overview (continued)

- The S7-400 can be structured in a modular way without any slot rules; there is a wide range of modules available both for centralized configurations and distributed structures.
- The configuration of the distributed I/O of the S7-400 can be modified during operation. In addition signal modules can be removed and inserted while live (hot swapping). This makes it very easy to expand the system or replace modules in the event of a fault.
- Storage of the entire project data, including symbols and comments, on the CPU simplifies service and maintenance calls.
- Safety engineering and standard automation can be integrated into a single S7-400; plant availability can be increased through the redundant structure of the S7-400.
- Many S7-400 components are also available in a SIPLUS extreme version for extreme environmental conditions, e.g. for use where there is a corrosive atmosphere/condensation. For more detailed information, visit www.siemens.com/siplus-extreme

For more information, refer to:

www.siemens.com/simatic-s7-400

Detailed information on SIMATIC S7-400, see **Catalog ST 400** in the Siemens Industry Online Support:

www.siemens.com/industry-catalogs



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SIMATIC S7-400, CPU	412-5H ⁴⁾	414-5H ⁴⁾	416-5H ⁴⁾	417-5H ⁴⁾	414F-3 PN/DP	416F-2	416F-3 PN/DP
Work memory	1 MB	4 MB	16 MB	32 MB	4 MB	8 MB	16 MB
Processing times (ns)							
Bit/word/ fixed point/floating point	31.25/31.25/ 31.25/62.5	18.75/18.75/ 18.75/37.5	12.5/12.5/ 12.5/25	7.5/7.5/ 7.5/15	18.75/18.75/ 18.75/37.5	12.5/12.5/ 12.5/25	12.5/12.5/ 12.5/25
Timers/counters	2048/2048	2048/2048	2048/2048	2048/2048	2048/2048	2048/2048	2048/2048
Address ranges							
Digital inputs/outputs	65536 each	65536 each	131072 each	131072 each	65536 each	131072 each	131072 each
Analog inputs/outputs	4096 each	4096 each	8192 each	8192 each	4096 each	8192 each	8192 each
DP interfaces							
Number of MPI/DP interfaces	1	1	1	1	1	1	1
Number of DP interfaces	1	1	1	1	1	1	1
Number of DP slaves per MPI/DP	32	32	32	32	32	32	32
Number of DP slaves per DP	64	96	125	125	125 each 1 x DP	125	125 each 1 x DP
Plug-in interface modules	—	—	—	—	—	—	—
Data set gateway	●	●	●	●	●	●	●
PN interfaces							
Number of PN interfaces	1 (2 ports)	1 (2 ports)	1 (2 ports)	1 (2 ports)	1 (2 ports)	—	1 (2 ports)
PROFINET IO	●	●	●	●	●	—	●
PROFINET with IRT	—	—	—	—	●	—	●
PROFINET CBA	—	—	—	—	●	—	●
TCP/IP	●	●	●	●	●	—	●
UDP	●	●	●	●	●	—	●
Web server	—	—	—	—	●	—	●
ISO-on-TCP (RFC 1006)	●	●	●	●	●	—	●
Mounting dimensions W x H x D (mm)	50 x 290 x 219	50 x 290 x 219	50 x 290 x 219	50 x 290 x 219	50 x 290 x 219	25 x 290 x 219	50 x 290 x 219

— = cannot be used/not available

● = can be used/available





⁴⁾ also as SIPLUS extreme component for corrosive atmosphere/condensation

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I/O modules

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Digital modules			
SM 421 digital input module			Article No.
	<ul style="list-style-type: none">• Digital inputs for the SIMATIC S7-400• For connecting switches and 2-wire proximity switches (BEROs) Detailed information on SIMATIC S7-400, see Catalog ST 400 in Siemens Industry Online Support: www.siemens.com/industry-catalogs	16 inputs, 24 V DC, with hardware/diagnostics interrupt	6ES7421-7BH01-0AB0
		32 inputs, 24 V DC	6ES7421-1BL01-0AA0
		32 inputs, 120 V UC	6ES7421-1EL00-0AA0
		16 inputs, 120/230 V UC, inputs according to IEC 1131-2 Type 2	6ES7421-1FH20-0AA0
		16 inputs, 24 to 60 V UC, with hardware/diagnostics interrupt	6ES7421-7DH00-0AB0
SM 422 digital output module			Article No.
	<ul style="list-style-type: none">• Digital outputs for the SIMATIC S7-400• For connecting solenoid valves, contactors, small-power motors, lamps and motor starters Detailed information on SIMATIC S7-400, see Catalog ST 400 in Siemens Industry Online Support: www.siemens.com/industry-catalogs	16 outputs, 120/230 V AC, 2 A	6ES7422-1FH00-0AA0
		6 outputs, relay contacts	6ES7422-1HH00-0AA0
		16 outputs, 24 V DC, 2 A	6ES7422-1BH11-0AA0
		32 outputs, 24 V DC, 0.5 A	6ES7422-1BL00-0AA0
		32 outputs; 24 V DC, 0.5 A; with diagnostics	6ES7422-7BL00-0AB0
Analog modules			
SM 431 analog input module			Article No.
	<ul style="list-style-type: none">• Analog inputs for the SIMATIC S7-400• For connecting voltage sensors and current sensors, thermocouples, resistors and resistance thermometers• Resolution 13 to 16 bit Detailed information on SIMATIC S7-400, see Catalog ST 400 in Siemens Industry Online Support: www.siemens.com/industry-catalogs	16 inputs, non-floating, 13 bit	6ES7431-0HH00-0AB0
		8 inputs, floating, 14 bit	6ES7431-1KF20-0AB0
		8 inputs, floating, 13 bit	6ES7431-1KF00-0AB0
		8 inputs, floating, 14 bit, with linearization	6ES7431-1KF10-0AB0
		16 inputs, floating, 16 bit, hardware interrupt capability	6ES7431-7QH00-0AB0
		8 inputs, floating, 16 bit, hardware interrupt capability, for thermocouples (I, U)	6ES7431-7KF00-0AB0
		8 inputs, floating, 16 bit, hardware interrupt capability, for thermal resistors	6ES7431-7KF10-0AB0
SM 432 analog output module			Article No.
	<ul style="list-style-type: none">• Analog outputs for the SIMATIC S7-400• For connecting analog actuators Detailed information on SIMATIC S7-400, see Catalog ST 400 in Siemens Industry Online Support: www.siemens.com/industry-catalogs	8 outputs, floating, 13 bit	6ES7432-1HF00-0AB0

Overview (continued)

Function modules

FM 450-1 counter module



- Two-channel, intelligent counter module for simple counting tasks
- For direct connection of incremental encoders
- Comparison function with 2 definable comparison values
- Integrated digital outputs for outputting the reaction on reaching the comparison values

Detailed information on SIMATIC S7-400, see **Catalog ST 400** in Siemens Industry Online Support: www.siemens.com/industry-catalogs

With 2 channels, max. 500 kHz; for incremental encoders

Article No.

6ES7450-1AP01-0AE0

FM 451 positioning module



The three-channel FM 451 positioning module takes over the adjustment of mechanical axes for rapid traverse/creep speed drives. The module is designed for positioning adjusting and tooling axes, preferably with standard motors, controlled via contactors or frequency converters.

- Three-channel positioning module for rapid traverse/creep speed drives
- 4 digital outputs per channel for motor control
- Incremental or synchronous-serial position feedback

Detailed information on SIMATIC S7-400, see **Catalog ST 400** in Siemens Industry Online Support: www.siemens.com/industry-catalogs

For rapid traverse and creep speed drives

Article No.

6ES7451-3AL00-0AE0

FM 452 cam controller



- Very high-speed electronic cam controller
- Low-cost alternative to mechanical cam controllers
- 32 cam tracks, 16 onboard digital outputs for direct output of actions
- Incremental or synchronous-serial position feedback

Detailed information on SIMATIC S7-400, see **Catalog ST 400** in Siemens Industry Online Support: www.siemens.com/industry-catalogs

Article No.

6ES7452-1AH00-0AE0

FM 453 positioning module



The FM 453 is an intelligent, three-channel module designed for a wide range of positioning tasks using servo and/or stepper motors.

- It can be used for simple point-to-point positioning tasks as well as for complex traverse profiles with the most stringent demands for dynamic response, accuracy, and velocity.
- It is the ideal solution for positioning tasks in machines with high clock rates and for multi-axis machines.
- Up to 3 independent motors can be controlled

Detailed information on SIMATIC S7-400, see **Catalog ST 400** in Siemens Industry Online Support: www.siemens.com/industry-catalogs

with 3 channels/axes


Article No.

6ES7453-3AH00-0AE0

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Overview (continued)

Function modules			
FM 455 controller module		Article No.	
	The FM 455 controller module is the intelligent 16-channel controller module for universal control tasks. It can be used, for example, for temperature control, pressure control, flow control or level control.	With 16 analog outputs for 16 continuous controllers	6ES7455-0VS00-0AE0
	<ul style="list-style-type: none">• Convenient online self-optimization for temperature controls• Ready-to-use controller structures• 2 control algorithms• 2 versions:<ul style="list-style-type: none">- FM 455 C as continuous controller- FM 455 S as step or pulse controller• With 16 analog outputs (FM 455 C) or 32 digital outputs (FM 455 S) for actuators <p>Detailed information on SIMATIC S7-400, see Catalog ST 400 in Siemens Industry Online Support: www.siemens.com/industry-catalogs</p>	With 32 digital outputs for 16 step or pulse controllers	6ES7455-1VS00-0AE0