

PLC

HMI

SENSOR

ENCODER

COUNTER

INFORMATION

KCX-B

Features

High Speed Increment-Decrement Counter, Single, Double Preset

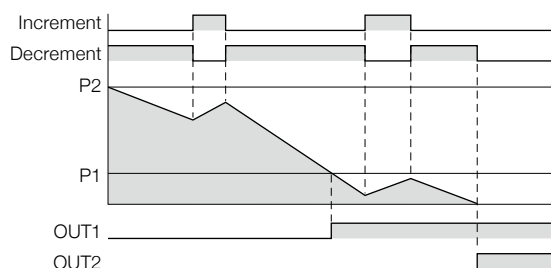
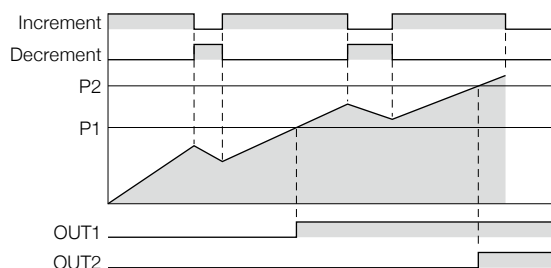
- Maximum counting speed: for both 10 Hz and 20 kHz
- The 6-digit preset electronic counter with the green display can be used for operations in both the increment mode and the decrement mode.
- In increment to the operation as a conventional preset counter, the KCX-B has a comparative operation mode and can be used for counting and identifying items. The KCX-B can switch between positive logic and negative logic for input and output, and can be connected to source and sink input/output.



Features

Switchable to Count Up and Down

The operation mode can be switched between increment and decrement. The KCX-B can be used for a wide range of applications including high-precision sizing cutters and winding machines.



Equipped with a Dust Cover as a Standard Feature

All models are equipped with a dust cover as a standard feature, and the setter can be operated from outside the dust cover.

High Speed Response of 20 kHz

The KCX-B has a miniature design of 72 x 72 mm but enables high-speed counting of 20 kHz.

Since the counting speed can be changed to 10 Hz, the KCX-B can be also used for contact input.

Supports 2-phase Phase Difference Input / Add-subtract Individual Input.

Other than rotary encoders, input devices such as proximity sensors and relay contacts can be used. In the case of add-subtract individual input, since both increment input and decrement input can be simultaneously input, the KCX-B can be used to manage the quantity of workpieces on conveyers and the numbers of cars in parking lots.

Wide-ranging Output Operation Mode Select Function

The output operation mode can be switched using a rotary switch on the back. In increment to conventional coincidence output operation, 6 kinds of output operation modes for the single setting type and 10 kinds of output operation modes for the double setting type can be selected, including comparative output operation.





KCV

KCX

KCM

KCX-B

Specifications

P L C H M I SENSOR ENCODER COUNTER INFORMATION Electronic
Counter

Tachometer

Digital Timer

Programmable
Cam

KCV

KCX

KCM

Specifications

| | | | |
|--|---|---|----------------|
| Model Number | Standard | KCX-B6 | |
| | Retentive Memory Type | KCX-B6M | |
| | | KCX-B6W | |
| Available number of Presets | | Single | Double |
| Digit | | 6 digits | 6 digits |
| Count Input | Maximum counting speed | 10 Hz 20 kHz Changed by switch | |
| | Input resistance | Positive logic input: 2.2 kΩ Negative logic input: 4.7 kΩ | |
| | Input voltage | "L" 0 to 6 V, "H" 12 to 30 V | |
| Disabled Count Input | Response time | On delay: 25 μs or less Off delay: 25 μs or less | |
| | Input resistance | Positive logic input: 2.2 kΩ Negative logic input: 4.7 kΩ | |
| | Input voltage | "L" 0 to 6 V, "H" 12 to 30 V | |
| External Reset Input | Response time | On delay: 5 ms or less Off delay: 5 ms or less | |
| | Input resistance | Positive logic input: 2.2 kΩ Negative logic input: 4.7 kΩ | |
| | Input voltage | "L" 0 to 6 V, "H" 12 to 30 V | |
| Automatic Reset | Reset time | 50 μs or less | |
| Non-contact Output | Number of circuits | 1 circuit | 2 circuit |
| | During output of positive logic | Voltage: 16 to 28 V (No-load voltage 28 V) Current: 15 mA or lower | |
| | During output of negative logic | Load voltage: 35 V or lower Load current: 30 mA or lower Residual voltage: 1.5 V or lower | |
| Contact Output | Number of circuits | 1 transfer contact (1c) | 2 N.O. contact |
| | Contact capacity | 220 V AC 2A (Resistance load) | |
| | Electrical life | 200,000 times or more (Resistance load) | |
| | Mechanical life | 20 million times or more | |
| Input/Output Response Time | Non-contact output | 10 Hz: Approx. 30 ms 20 kHz: Approx. 30 μs | |
| | Contact output | 10 Hz: Approx. 40 ms 20 kHz: Approx. 10 ms | |
| Power Source Reset KCX-B6 KCX-B6W | Power supply shutdown time | 500 ms or more | |
| | Reset time* | 500 ms or more | |
| Power Failure Memory Function KCX-B6M KCX-B6WM | | EEPROM Number of overwrite cycles: 100,000 cycles or more | |
| | Storage time | 10 years | |
| | Input gate response time when power failure occurs | 20 to 500 ms | |
| | Input gate response time when the power returns | 50 to 500 ms | |
| Power Source for Sensor | 24 V DC (20 to 28 V) 80 mA | | |
| Withstand Voltage | 2 kV AC 1 min (Between AC power supply terminal, E terminal, and relay contact terminal) | | |
| Vibration Resistance | Compliant with JIS C 0911. Endurance vibration: Displacement amplitude 0.5 mm 10 to 55Hz, 3 axial directions Malfunction vibration: Displacement amplitude 0.35 mm 10 to 55Hz, 3 axial directions | | |
| Noise Resistance | 1 μs width, square-wave pulse, 1 kV | | |
| Supply Voltage | 90 to 132 V AC, 180 to 264 V 14 VA | | |
| Use Ambient Temperature | -10 to +50°C | | |
| Storage Temperature | -20 to +50°C (Can be stored at -20 to +70°C for about 1 week during transport) | | |
| Use / Storage Ambient Humidity | 35 to 85% RH (No condensation) | | |
| Weight | Approx. 0.5 kg | | |

* Time until the counting is enabled after the power is turned on

PLC

HMI

SENSOR

ENCODER

COUNTER

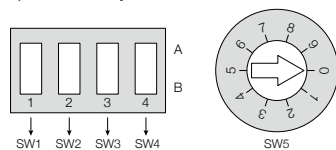
INFORMATION

KCX-B

Operation

Operation

Various operation modes can be selected using the 4 DIP switches and the 10-position rotary switch on the back of the case.



Input Operation Switching (SW1 to 4)

The 4 DIP switches are used for setting the input operation of the counter, enabling the switching of input speed, counting method, add-subtract mode, and logic.

| Switch Number | Function | Position | Operation |
|---------------|------------------------|----------|--|
| 1 | Counting input speed | A | 10 Hz |
| | | B | 20 kHz |
| 2 | Counting system | A | Individual increment and decrement input |
| | | B | 2-phase phase difference input |
| 3 | Counter operation mode | A | Decrement mode |
| | | B | Increment mode |
| 4 | Input/Output logic | A | Negative logic |
| | | B | Positive logic |

Output Operation Switching (SW5)

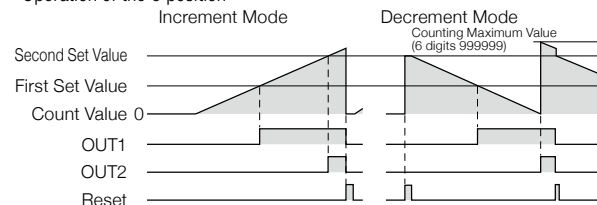
The 10-position rotary switch is used for selecting the operation mode of the counter. By the operation of this switch, 6 output operations can be selected for the single preset type and 10 output operations can be selected for the double preset type.

| Position | OUT1 | | OUT2 | |
|----------|---------------------|------------|---------------------|----------------|
| | Counting | Output | Counting | Output |
| 0 | Continuous | Holding | Continuous | Holding |
| 1 | | | Reset | 50 to 1,000 ms |
| 2 | | Continuous | | Holding |
| 3 | | | Reset | 50 to 1,000 ms |
| 4 | | 100 ms | | |
| 5 | | | | |
| 6 | $C \leq P1$ | | $C \geq P2$ | |
| 7 | | | $P1 \leq C \leq P2$ | |
| 8 | $C \geq P2$ | | $C < 0$ | |
| 9 | $P1 \leq C \leq P2$ | | $C \geq P2$ | |

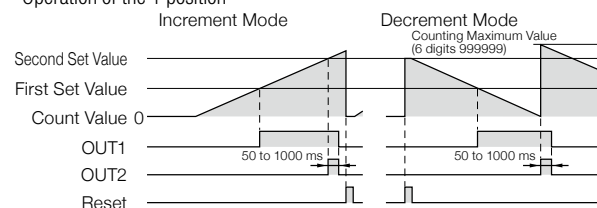
C: Discrete value P1: First set value P2: Second set value

《Operation chart》

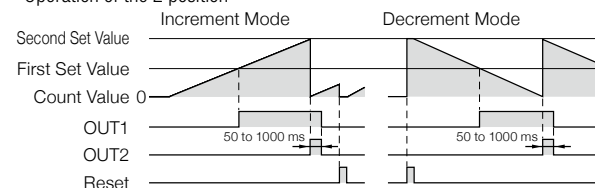
- Operation of the 0 position



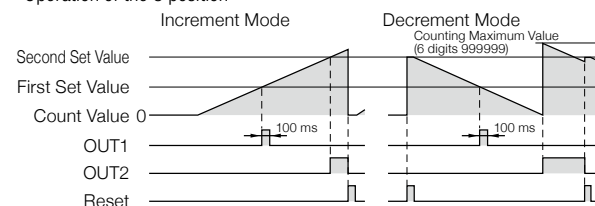
- Operation of the 1 position



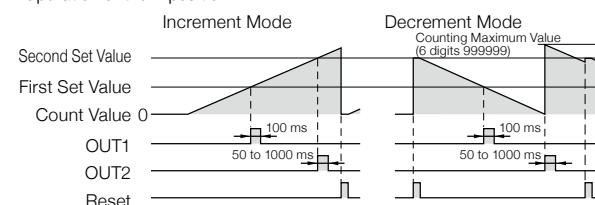
- Operation of the 2 position



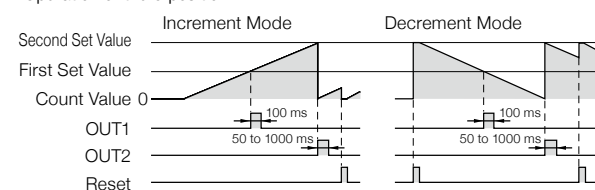
- Operation of the 3 position



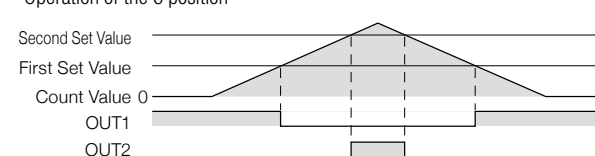
- Operation of the 4 position



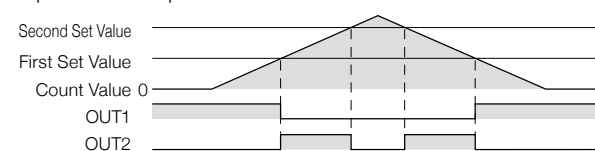
- Operation of the 5 position



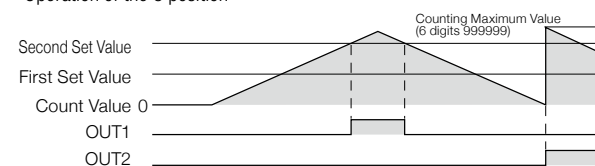
- Operation of the 6 position



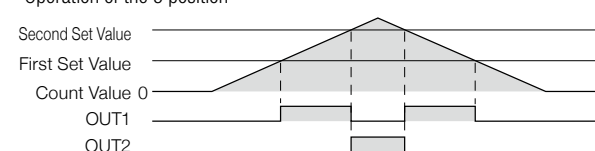
- Operation of the 7 position



- Operation of the 8 position



- Operation of the 9 position



KCX-B

Connection

P L C

H M I

SENSOR

ENCODER

COUNTER

INFORMATION

Electronic
Counter

Tachometer

Digital Timer

Programmable
Cam

KCV

KCX

KCM

Terminal Assignment

KCX-B6/B6M

| Terminal Number | Symbol | Description |
|-----------------|-----------------|--------------------------------|
| 1 | +24 V 80 mA | Power source for sensor |
| 2 | IN A | Count input A |
| 3 | IN B | Count input B |
| 4 | E | Input/Output minus common |
| 5 | IN H | Disabled count input |
| 6 | — | (Not connected) |
| 7 | R | External reset input |
| 8 | OUT | Non-contact output |
| 9 | COM | Contact output common |
| 10 | N.O. | Contact output normally open |
| 11 | N.C. | Contact output normally closed |
| 12 | 180 to 264 V AC | Power source input |
| 13 | 90 to 132 V AC | |
| 14 | 0 V AC | |

KCX-B6W/B6WM

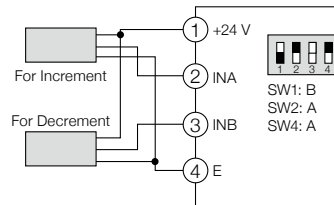
| Terminal Number | Symbol | Description |
|-----------------|-----------------|----------------------------------|
| 1 | +24 V 80 mA | Power source for sensor |
| 2 | IN A | Count input A |
| 3 | IN B | Count input B |
| 4 | E | Input/Output minus common |
| 5 | OUT1 | First set non-contact output |
| 6 | OUT2 | Second set non-contact output |
| 7 | R | External reset input |
| 8 | IN H | Disabled count input |
| 9 | COM | Contact output common |
| 10 | N.O.1 | First set contact output (N.O.) |
| 11 | N.O.2 | Second set contact output (N.O.) |
| 12 | 180 to 264 V AC | Power source input |
| 13 | 90 to 132 V AC | |
| 14 | 0 V AC | |

Terminal Connections

Connection of Counting Input

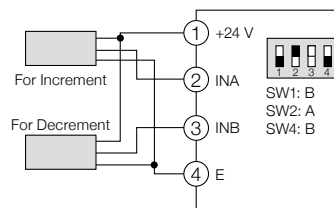
1. In the case of a proximity sensor / photoelectric sensor
《Negative logic》

The sensor output is an NPN open collector.

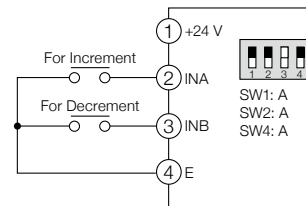


《Positive logic》

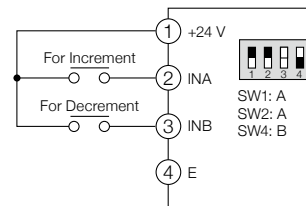
The sensor output is a PNP open collector.



2. Switch / relay
《Negative logic》

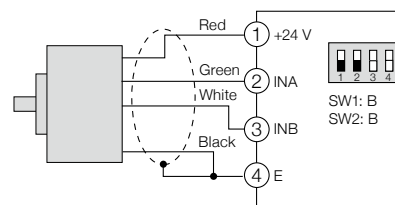


《Positive logic》



3. Rotary encoder

When the TRD-J□-RZ is used, SW4 can be in either position A or position B.



PLC

HMI

SENSOR

ENCODER

COUNTER

INFORMATION

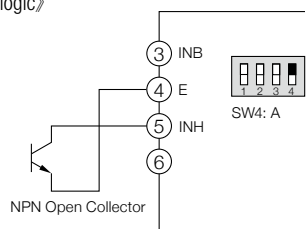
KCX-B

Connection

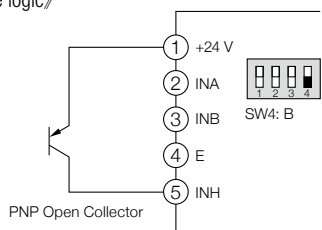
Connection of a Counting Prohibit input

1. KCX-B6/B6M

《Negative logic》

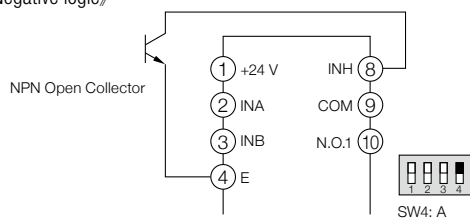


《Positive logic》

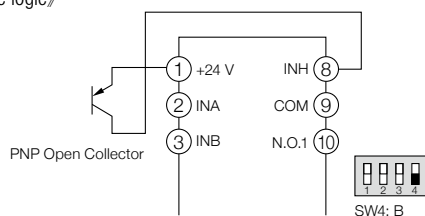


2. KCX-B6W/B6WM

《Negative logic》

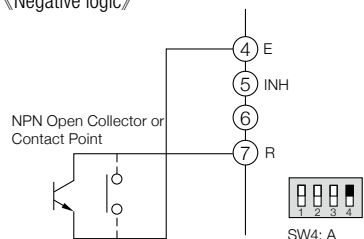


《Positive logic》

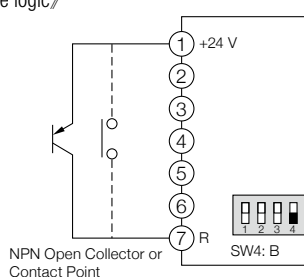


Connection of the Reset Input

《Negative logic》



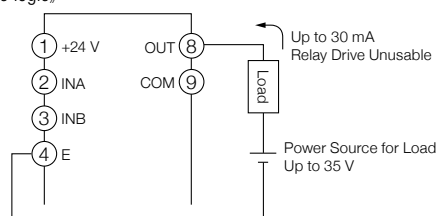
《Positive logic》



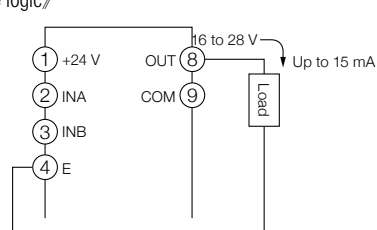
Connection of a Non-contact Output

1. KCX-B6/B6M

《Negative logic》

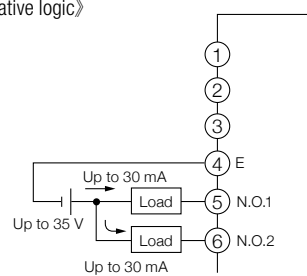


《Positive logic》

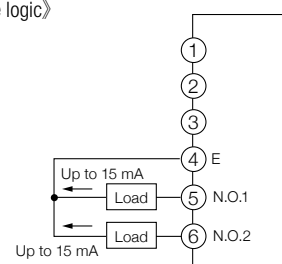


2. KCX-B6W/B6WM

《Negative logic》

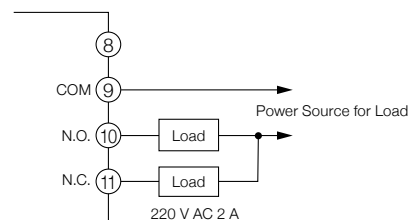


《Positive logic》

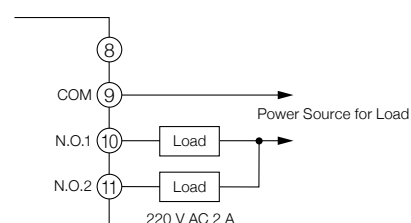


Connection of the Contact Output





1. KCX-B6/B6M



2. KCX-B6W/B6WM



KCX-B

P L C H M I SENSOR ENCODER COUNTER INFORMATION Electronic
Counter

Tachometer

Digital Timer

Programmable
Cam

KCV

KCX

KCM